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# Retrofitting of Square Reinforced Concrete Columns with Steel Jackets

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To

**My mother, my wife, and my children**

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# **Retrofitting of Square Reinforced Concrete Columns with Steel Jackets**

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## **ABSTRACT**

Strengthening reinforced concrete columns to resist increased loads by retrofitting with steel jackets is common engineering practice for strengthening and repair of columns.

Not only steel jacketing is inexpensive, the technique does not require highly trained labor, it is unobtrusive, does not reduce space, easy to inspect and can be applied whilst the structure is still in use. Steel jacketing can be used to repair existing structures, to prolong their design life, and to upgrade structures for alternative use and additional loading.

In this dissertation 39 square reinforced concrete columns are tested to investigate retrofitting with steel jackets technique and design procedures. This will provide Jordanian engineers with theoretical and experimental verification of the technique and allow them to develop retrofitting designs with ease and confidence.

Confinement models from previous researchers conducted between 1928 and 2001 were compared with experimental results. Conclusions were drawn toward the best model to be used for estimating the strength of confined square reinforced concrete columns with steel jackets not extending to the full height of the column. An equation to determine the thickness of the steel jacket to effectively confine concrete was derived.

Tests showed that retrofitting square reinforced concrete columns with full-height steel jackets enhanced the strength of the tested columns such that the retrofitted specimens behaved in a similar manner to the concrete filled steel tube columns. The ACI-318M-99 and LRFD design equations for concrete filled steel tubes were compared with experimental results of retrofitted square reinforced concrete columns with full-height steel jackets and with concrete filled steel tube columns to verify the use of this equation for design of retrofitting systems. A computer model utilizing the SAP-2000 program was also devised, the results of which were agreeable with the experimental results.

Eccentrically loaded columns confined with steel jackets not extending to the full height of these columns had better ductility than the original reinforced concrete columns and limited increase in the load carrying capacity, while the columns retrofitted with full-height jackets had a higher load carrying capacity as well as increased ductility.

## Notation

$A_c$	cross sectional area of concrete
$A_j$	cross sectional area of steel tube (jacket).
$A_m$	cross sectional area of model
$A_p$	cross sectional area of prototype
$A_s$	cross sectional area of reinforcing steel bars.
$A_{sp}$	area of spiral bar
$b_c$	core dimension to centerline of perimeter hoop ( $b_c \leq d_c$ )
$D$	the diameter of the column
$d_c$	core dimension to centerline of perimeter hoop ( $b_c \leq d_c$ )
$d_s$	diameter of spirals between the centers, Figure 2.3.
$E_c$	modulus of elasticity of concrete
$E_j$	modulus of elasticity of jacket material
$E_m$	modulus of elasticity of model
$E_p$	modulus of elasticity of prototype
$E_s$	steel modulus of elasticity of the steel jacket
$E_{sj}$	modulus of Elasticity of steel tube (jacket).
$f_c$	axial stress in concrete
$f_c'$	28 day cylinder crushing strength of concrete
$f_{\alpha}'$	confined concrete stress
$f_{\omega}'$	unconfined concrete stress

- $f_j$  the stress induced in the jacket.
- $f_{jy}$  yield strength of steel tube (jacket).
- $f_l$  confining pressure
- $f_o$  reference plastic stress at the intercept of the second slope with the stress axis in the Mirmiran stress-strain relationship.
- $f_y$  yield strength of reinforcing steel bars.
- $f_{yh}$  yield strength of transverse hoop reinforcement
- $K$  model to prototype scale factor
- $k_1$  confinement coefficient (Richart Model)
- $k_2$  empirical coefficient =  $5 \cdot k_1$  (Richart Model)
- $K_e$  confinement effectiveness coefficient (Mander Model)
- $k_f$  effectiveness of confinement =  $\frac{r_f}{25}$  (Proposed equation for steel jacket thickness)
- $K_l$  effective length factor
- $l$  laterally unbraced length of member
- $L_m$  length of model
- $L_p$  length of prototype
- $n$  a curve shaped parameter
- $P_n$  nominal axial strength of column
- $P_o$  maximum nominal axial strength of column.
- $P_u$  ultimate axial strength of column
- $r$  governing radius of gyration about the axis of buckling

- $R$  radius of the steel tube (jacket).
- $r_f$  radius of fillet of steel jacket
- $s'$  clear spacing between spirals or hoop bars, Figure 2.4.
- $s$  spiral spacing or pitch
- $t_j$  the steel jacket (tube) thickness
- $w_i$  the  $i$ -th clear distance between adjacent longitudinal bars.
- $\alpha$  effectiveness of confinement ratio
- $\beta$  an empirical coefficient that depends on the slenderness ratio
- $\epsilon_c$  axial strain in concrete.
- $\epsilon_{cc}$  confined concrete stress
- $\epsilon_{co}$  unconfined concrete stress
- $\epsilon_x$  stress in the  $x$  direction
- $\epsilon_x$  strain in the  $x$  direction
- $\epsilon_y$  strain in the  $y$  direction
- $\epsilon_y$  stress in the  $y$  direction
- $\epsilon_z$  strain in the  $z$  direction
- $\epsilon_z$  stress in the  $z$  direction
- $\lambda_c$  column slenderness parameter
- $\nu$  Poisson's ratio
- $\rho_c$  ratio of area of longitudinal reinforcement to area of core concrete.
- $\rho_{cc}$  the ratio of area of longitudinal reinforcement to area of core concrete

- $\rho_s$  ratio of volume of transverse confining steel to volume of confined concrete core
- $\sigma$  normal stresses
- $\sigma_m$  stresses in model
- $\sigma_p$  stresses in prototype
- $\tau$  shearing stresses
- $\Phi_c$  resistance factor for axially loaded composit columns (LRFD)
- $\omega_w$  volumetric mechanical ratio of the confining material to the volume of concrete

# 1. INTRODUCTION

Strengthening reinforced concrete columns to resist increased loads by retrofitting with steel jackets is common engineering practice for strengthening and repair of these columns. Ordinary reinforced concrete columns are brittle elements, their failure is sudden and catastrophic, therefore columns in reinforced concrete construction should be treated with extreme care to prevent any change in loading imposed and to make certain that materials used reach their design strengths. Consequently, retrofitting of any column should be considered at the smallest evidence of anticipated insufficient strength of materials or change in imposed loads.

Occasionally there have been reports about collapse of multi-story reinforced concrete buildings in Egypt resulting in the unfortunate loss of life in addition to the loss of properties (Kholusi, 1992), Figure 1.1.



Figure 1.1. The collapse of a building in Mansoura 132 km north of Cairo, Al-Ahram Weekly On-line issue number 576, 7-13 March 2002



Recently there had been limited incidents of such failures in Beirut, fortunately with no casualties, Figure 1.2, as well as reports about a couple of buildings under construction in Amman.



Figure 1.2 A multi-storey building collapsed in a crowded commercial district Beirut, BBC on-line, March 23, 2002.

More and more structural engineers are being forced to look at structural columns from a maintenance point of view to deal with cases of strengthening existing columns in old as well as new buildings for the following reasons:

- 1- New structures that may include unsafe columns due to bad workmanship or due to errors in modeling and design. Such cases, although not very frequent, have to be dealt with taking into consideration the need to preserve the shape and size of the

column without altering the intended functional use of the structure and at the same time without compromise to the structural integrity and safety of the structure.

2- The need to place additional loads on columns due to the change in building regulations, this includes either the permission to add more floors, or the change of the allowed occupational use of the structure. Such changes are known to happen, especially in largely populated area. As an example; in Cairo, Egypt, some building owners added several stories to their existing buildings while no effective strengthening of columns at the lower stories were applied, which led to the failure of few buildings, while others still pose as an imminent danger. Recently, in Amman, there has been a tendency towards increasing the number of stories, or the occupational use of existing buildings, such cases should be studied to ensure structural safety of load bearing elements.

3- Aging of old structures due to deterioration of concrete, corrosion of reinforcing steel bars or both, which leads to the loss of strength of columns and the inability to carry design loads. These structures may be of historical or monumental

values and could be considered as part of our heritage, or they could be ordinary structures that simply cost less to repair and maintain than to demolish and reconstruct.

4- Occasionally some structures, or part of them, are subjected to accidents, such as fire or a car collision with one or more of the columns in a car park or a highway bridge, which leads to reduction of column carrying capacity. Therefore we are faced by the choice between repair and demolition, this decision might depend on the scale of the damage, and the effectiveness of the strengthening technique.

This led to the search for an established, reliable, economical, and easy to apply method. Retrofitting of circular columns is being recommended for strengthening of such columns in some design manuals, while square and rectangular columns are being considered on a case by case basis. Since most of the columns in residential and office buildings in Jordan are of square or rectangular shapes, it could be concluded that there is a need for such a strengthening technique of non-circular columns.

There is more than one method of retrofitting reinforced concrete columns (UNDP/UNIDO, 1983), some of the methods are:

1. Using reinforced concrete jackets, Figure 1.3, this is achieved by increasing the section of the reinforced concrete column through adding additional reinforcement in the longitudinal as well as the transverse directions, making proper connection between the old and new reinforcement, then, placing of formwork, and finally casting of concrete.

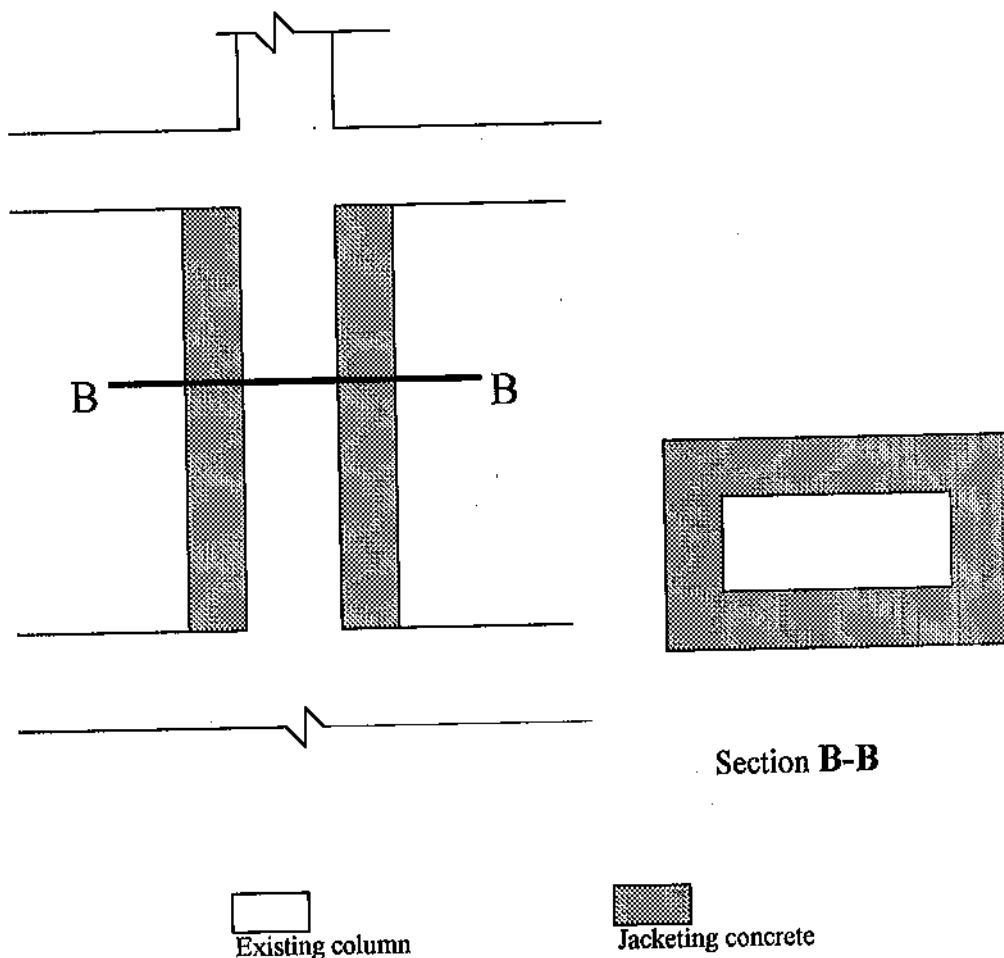


Figure 1.3. Jacketing existing reinforced concrete columns with reinforced concrete jacket.

This method is effective, and economical, and has been applied successfully to several cases, still it will consume a lot of space and will in most cases need extensive labor, and could require the evacuation of the structure.

2. Steel jacketing, either full or partial, Figure 1.4, where the steel jacket is manufactured at the workshop, and applied in a fast and almost clean procedure of welding and grouting. The steel jacket must be protected against fire hazard by applying a special layer that will provide for at least 2-hours of protection against fire.

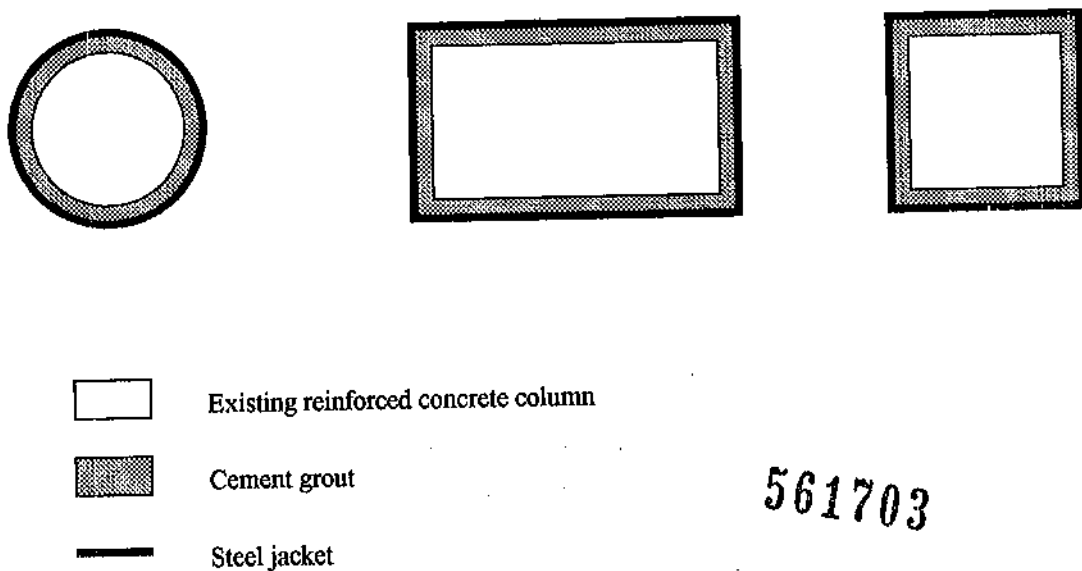


Figure 1.4. Steel Jacketing of Reinforced Concrete Columns

3. Wrapping the columns with fiber reinforced plastics (FRP). This fairly new method which is still under development, is effective and does not consume space, but it is expensive and require the use of

special chemicals, such as bonding epoxies, and trained labor. FRP possess very high tensile strength, but it's a brittle material, which means that although the FRP wrap will increase the strength of the retrofitted columns through confinement, it will contribute less to their ductility. Moreover some FRP materials are still undergoing experimental study and evaluation (Uomoto, 2001).

Retrofitting columns using steel jackets, seemed to be the solution to several cases of repair, maintenance and strengthening of square building columns for the following reasons:

- 1- The steel jacket does not obstruct or consume a lot of space, since the steel jacket itself is thin and should be as close as possible to the concrete column to effect confinement.
- 2- Steel jacketing can be applied while the building is functional, no need for partial or full evacuation.
- 3- Steel jacketing does not require highly trained labor; it could be applied using normal skilled and unskilled labor with no additional training or expertise.
- 4- Steel jacketing does not require the use of special equipment for wrapping or placement, just the welding machine available at every construction location.

5- Steel jacketing is cheap and cost effective, materials used are ordinary building materials that are available in the local market and could be purchased at regular market price.

Retrofitting columns using steel jacketing have been shown to effectively strengthen existing circular reinforced concrete columns by confining the concrete. However jacketing is less effective in confining concrete within square or rectangular shaped columns, where it has been dealt with on a case by case basis since there is no established guidelines for their design although several models for the prediction of the confined concrete strength were proposed.

Interaction between the steel jacket and the reinforced concrete column is studied and the retrofitted column ultimate carrying capacity is evaluated. It is suggested that the bond between the steel jacket and the reinforced concrete column developed by the cement grout is sufficient to form a composite action between the two materials similar to that of the concrete filled steel tubes.

To investigate this retrofitting technique thirty nine specimens were studied. Ten specimens of reinforced concrete columns retrofitted with full steel jackets to test the full steel jacket retrofitting system. Ten specimens were jacketed to test the retrofitting by confinement with steel

jackets system. Five specimens were jacketed and tested to determine the effectiveness of the cement grout to develop bond between the reinforced concrete column and the steel jacket. Ten specimens were tested without retrofitting to determine the strength of unretrofitted columns. And four concrete filled steel tube columns were tested to verify that the behavior of the full steel jacket system is the same as composite concrete filled steel tube columns.

Confinement models from previous research conducted between 1928 and 2001 were compared with experimental results, and conclusions drawn toward the best model to be used for estimating the strength of confined square reinforced concrete columns with steel jackets.

The available equation for the thickness of the steel jacket (tube) in the literature was not convincing to several researchers, hence, an equation to determine the thickness of the steel jacket to effectively confine concrete was derived analytically. Tests as well as empirical formula found in a previous research showed that this derived equation produced acceptable results.

Tests showed that retrofitting square reinforced concrete columns with full-height steel jackets enhanced the strength of the tested



specimens such that the retrofitted specimens behaved in a similar manner to the concrete filled steel tube columns. The ACI-318M-99 and LRFD design equations for concrete filled steel tubes were compared with experimental results of retrofitted square reinforced concrete columns with full-height steel jackets and with concrete filled steel tube columns to verify the use of this equation for design of retrofitting systems for square reinforced concrete columns.

Eccentrically loaded columns confined with steel jackets not extending to the full height of the columns had better ductility than the original reinforced concrete columns and limited increase in the load carrying capacity, while the columns retrofitted with full-height jackets had a higher load carrying capacity as well as increased ductility.

## 2. Literature Review

When designing a structural element, the applied forces are first calculated, then the dimensions and material properties are specified. In the case of retrofitting a structural column the designer is limited by the dimensions and strength of the existing concrete column, which has insufficient strength to resist applied loads, the strengthening technique proposed requires the addition of lateral confinement force to increase the load carrying capacity of the element.

Retrofitting and strengthening of reinforced concrete columns is based on the well-established fact that lateral confinement of concrete can substantially enhance its axial compressive strength. Theoretical and experimental studies have been carried out yielding reliable models for the prediction of the axial compressive strength of confined concrete. Much of the research on the retrofitting of reinforced concrete columns has concentrated on steel jacketing and proved it can effectively confine the concrete of the circular shaped columns. However, steel jacketing of rectangular and square shaped columns has not been thoroughly investigated and attempts have been made to extend the same retrofitting technique of circular columns.

that plane. The limiting values of the normal stresses  $\sigma$  and shearing stresses  $\tau$  are interdependent; thus, the limiting value of the shearing stress, above which failure occurs, is a function of the simultaneous value of the normal stress on the same plane, as shown in Figure 2.1.

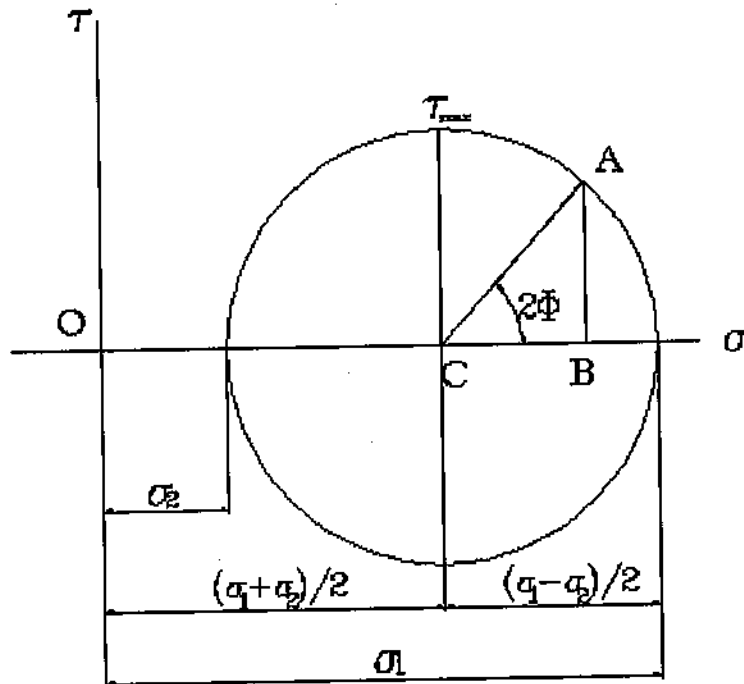


Figure 2.1. Construction of Mohr's Circle

For other values of  $\sigma_1$  and  $\sigma_2$  similar circles could be drawn, as shown in Figure 2.2, and it is evident that the curve representing  $f(\sigma)$  must be tangent to all of these circles. This curve represents a limiting curve above which no state of stress for the material can exist.

Richart *et al.* (1928) developed a theory of failure of a material composed of non-isotropic elements using Böker analysis as basis. The

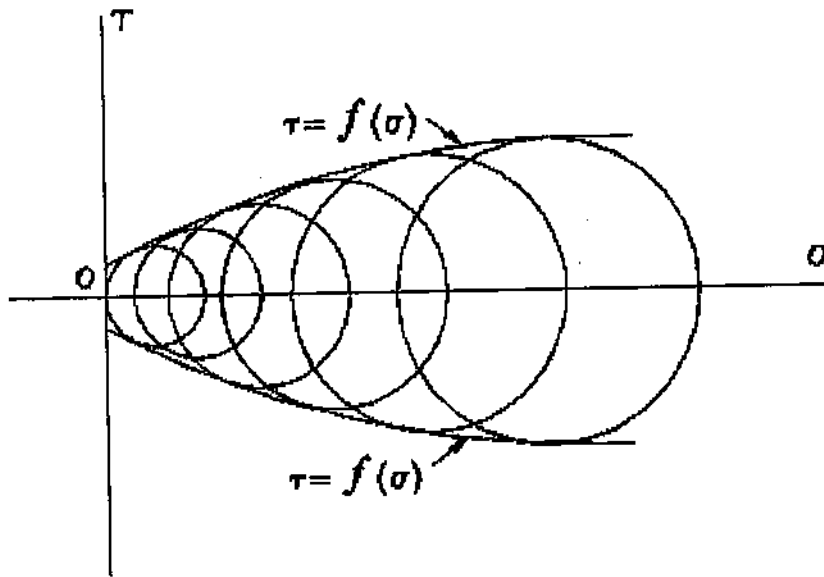


Figure 2.2. Relation of Limiting Curve to Mohr's Circle

hypothetical anisotropic material is assumed to be a continuous perfectly elastic mass made up of small elements, each element has a plane of weakness or susceptibility to sliding failure in a particular direction. These "directions of weakness" are assumed to vary arbitrarily from one element to another. With the application of simple compression to the assumed material, the intensity of stress is uniform throughout all elements and all deform elastically. When increasing the load, few elements having directions of weakness most favorable to the development of a sliding failure undergo a plastic sliding deformation, these elements are arbitrarily scattered throughout an otherwise elastic material, and their deformation is governed by that of the adjoining elements. As the load and the consequent shearing stress increase, other

slightly less favorably situated elements undergo plastic deformation, though as long as the material remains continuous all elements must deform equally. As plasticity spreads throughout the material with increased load, the material reaches a stage of rapid breaking down, and a general sliding may occur in the direction of the angle of internal friction of concrete.

### **2.3 Confined Concrete Models:**

Several researchers underwent experimental and theoretical studies in order to develop methods to estimate the strength of confined reinforced concrete, some of the findings of these researches are presented herewith:

#### **2.3.1 The Richart Model:**

Richart *et al.* (1928) established a model for predicting the strength of confined concrete, they performed tests on ninety six concrete cylindrical specimens 100x550mm and sixty four cylindrical specimens 100x200mm loaded axially to failure while subjected to two and three-dimensional confining fluid pressure. They found out that the presence of

lateral pressure added to the strength of the specimens and proposed the following relations:

$$f'_{cc} = f'_{co} + k_1 \cdot f_1 \quad \dots\dots\dots(2-4)$$

where;  $f'_{cc}$  = confined concrete stress

$f'_{co}$  = unconfined concrete stress

$f_1$  = confining pressure

$k_1$  = confinement coefficient = 4.1 (Richart et al.)

$$\text{And; } \epsilon_{cc} = \epsilon_{co} \left( 1 + k_2 \cdot \frac{f_1}{f'_{co}} \right) \quad \dots\dots\dots(2-5)$$

where;  $\epsilon_{cc}$  = confined concrete strain

$\epsilon_{co}$  = unconfined concrete strain

$k_2 = 5 \cdot k_1$

Researchers later on investigated the Richart model and some of them suggested different values for  $k_1$ . According to Park and Pauly (1975) tests by Balmer (1944) have given values for  $k_1$  in the range between 4.5 and 7 with an average value of 5.6.

Ben-Zvi *et al.* (1966) suggested that the confining pressure is only activated when the concrete column expands laterally under axial load,

which they labeled: "passive stress". This "passive stress" is limited by the strain capacity of concrete. Accordingly they suggested applying a prestressing force to the jacket in order to induce the desired confinement force. Still they used the Richart model with a slight modification by introducing a new factor  $\beta$ , an empirical coefficient that depends on the slenderness ratio. The Richart model becomes according to Ben-Zvi *et al.*:

$$f'_{cc} = f'_{co} + \beta \cdot k_1 \cdot f_l \quad \dots\dots\dots(2-6)$$

where,  $0 \leq \beta \leq 1.0$

Lam and Teng (2001) reviewed existing models for axial strength of confined circular concrete columns and found out that there is a clear overall linear relationship between the compressive strength and the lateral confining pressure. Therefore they concluded that the additional complexities in representing this relationship in the existing models appears to be unnecessary. They restated the Richart model with the confinement coefficient  $k_1 = 2.0$ .

The Richart model was adopted by several reinforced concrete textbooks, such as; Ferguson (1967); Park and Pauly (1975); and Nilson and Winter (1991).

### 2.3.2 The Mander Model

Mander *et al.* (1988) have suggested another model for confined concrete strength based on the effectiveness coefficient. The Seismic Retrofitting Manual for Highway Bridges later adopted this model for circular columns. Although the model has been developed for both circular and rectangular shaped columns, the manual only adopted the part that dealt with circular columns, and suggested the use of an elliptical shaped steel jacket for rectangular columns, therefore the same design equation for both circular and rectangular columns.

Mander *et al.* (1988) tested thirty-one circular, square and rectangular reinforced concrete columns, the circular sections contained longitudinal and spiral reinforcement, the square sections contained longitudinal and spiral reinforcement, and the rectangular sections contained longitudinal reinforcement and rectangular hoops. Based on the results of his tests he arrived at the following model:

$$f'_{co} = f'_{co} \left( -1.254 + 2.254 \cdot \sqrt{1 + \frac{7.94 \cdot f'_1}{f'_{co}}} - 2 \cdot \frac{f'_1}{f'_{co}} \right) \dots\dots\dots(2-7)$$

where;  $f'_1$  = confined concrete compressive strength

$f'_{co}$  = unconfined concrete compressive strength



$$f'_l = \frac{1}{2} \cdot K_e \cdot \rho_s \cdot f_{yh} \quad \dots\dots\dots(2-8)$$

$$\rho_s = \frac{4 \cdot A_{sp}}{d_s \cdot s} \quad \dots\dots\dots(2-9)$$

$f_{yh}$  = yield strength of transverse hoop reinforcement

$A_{sp}$  = area of spiral bar

$s$  = spiral spacing or pitch, Figure 2.3

$d_s$  = diameter of spirals between the centers, Figure 2.3

The effectively confined core for circular columns is shown in Figure 2.3, and the confinement effectiveness coefficient  $K_e$  is defined

for circular hoops as follows;  $K_e = \frac{\left(1 - \frac{s'}{2d_s}\right)^2}{1 - \rho_{cc}} \quad \dots\dots\dots(2-10)$

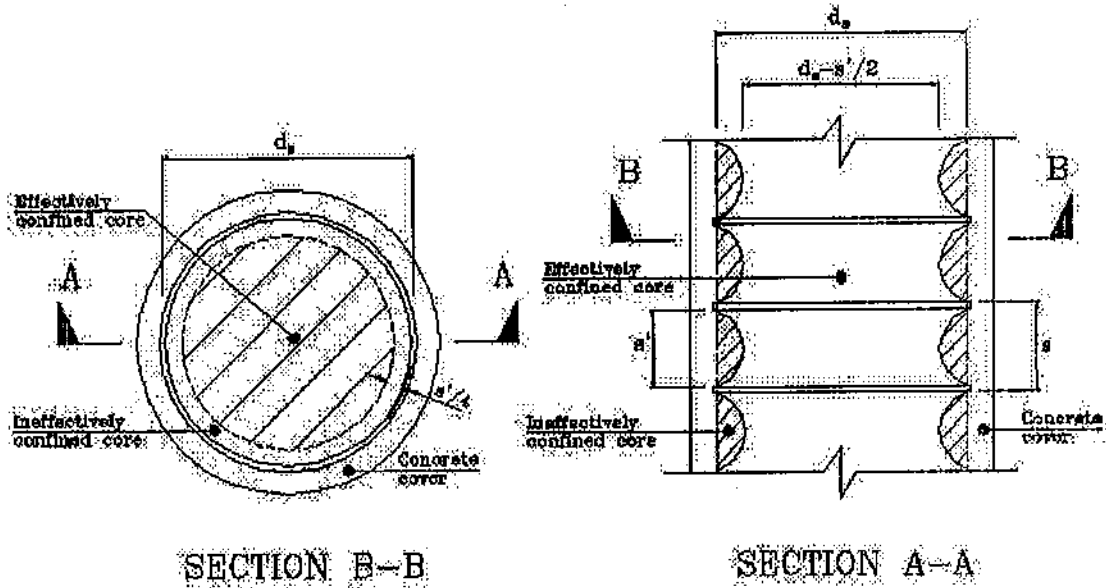


Figure 2.3. Effectively confined core for circular reinforced concrete columns

Similarly, for circular spirals;  $K_e = \frac{1 - \frac{s'}{2 \cdot d_s}}{1 - \rho_{cc}} \quad \dots\dots\dots(2-11)$

Where;  $s'$  = clear spacing between spirals or hoop bars, Figure 2.3.

$d_s$  = diameter of spirals between the centers, Figure 2.3.

$\rho_{cc}$  = the ratio of area of longitudinal reinforcement to area of core concrete.

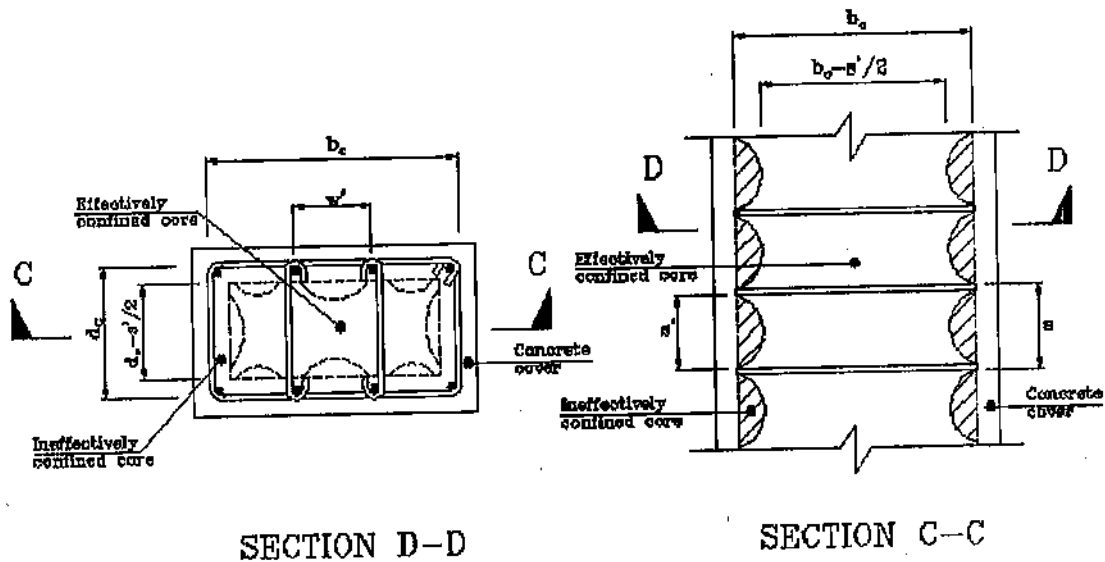


Figure 2.4. Effectively confined core for rectangular shaped reinforced concrete column.

The effectively confined core for rectangular columns is shown in Figure 2.4 and the confinement effectiveness coefficient is defined as;

$$K_e = \frac{\left(1 - \sum_{i=1}^n \frac{(w_i')^2}{6 \cdot b_c \cdot d_c}\right) \cdot \left(1 - \frac{s'}{2 \cdot b_c}\right) \cdot \left(1 - \frac{s'}{2 \cdot d_c}\right)}{(1 - \rho_{cc})} \dots\dots\dots(2-12)$$

where;

$\rho_{cc}$  = the ratio of area of longitudinal reinforcement to area of core concrete.

$w_i$  = the  $i$ -th clear distance between adjacent longitudinal bars.

$b_c$  and  $d_c$  = core dimensions to centerline of perimeter hoop in  $x$  and  $y$  directions ( $b_c \leq d_c$ )

### **2.3.3 The Seismic Retrofitting Manual for Highway Bridges**

As mentioned earlier, in 1995 the Seismic Retrofitting Manual for Highway Bridges partially adopted the Mander model described above, which was originally developed for hoop confinement, to determine the confined strength of concrete.

One of the manual's techniques for retrofitting reinforced concrete columns is steel jacketing. This is achieved by assembling two half-shells of steel plate rolled to the column radius with a 13 to 25 mm clearance, then site welded along the vertical seams. The gap between the jacket and the columns is filled with cement grout. The jacket is then considered to be equivalent to continuous hoop reinforcement, Figure 2.5, and the confinement stress is found by:

$$f_i \cdot D = 2t_j \cdot f_j \quad \dots\dots\dots(2-13)$$

where,  $D$  = the diameter of the column

$f_i$  = confining pressure

$t_j$  = the steel jacket thickness

$f_j$  = the stress induced in the jacket.

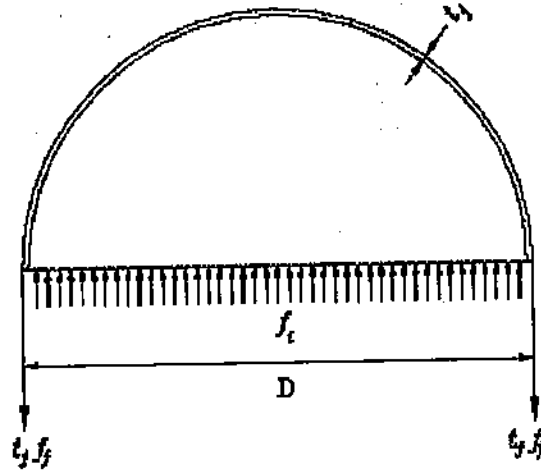


Figure 2.5. Confinement of Circular Columns

Assuming the steel modulus of elasticity of the steel jacket is  $E_s=200$  GPa, then at concrete dilation strain  $\epsilon_d = 0.001$ ,  $f_j = 200$  MPa, then Eq. 2-13 becomes:

$$t_j = \frac{f_j D}{400} \dots\dots\dots(2-14)$$

and the confined strength of concrete can now be found by Eq. 2-7 which is the basic Mander model equation:

$$f'_{co} = f'_{co} \left( -1.254 + 2.254 \cdot \sqrt{1 + \frac{7.94 \cdot f'_1}{f'_{co}}} - 2 \cdot \frac{f'_1}{f'_{co}} \right) \dots\dots\dots(2-7)$$

The manual gives an approximate value for the confined strength of concrete for low-to-moderate confinement ratios, which is:

$$f'_{cc} = 1.5 f'_c \quad \dots\dots\dots(2-15)$$

The design criteria for rectangular columns consists of equation for the elliptical circumference of the steel jacket shown in Figure 2.6 are:

$$\frac{x^2}{a^2} + \frac{y^2}{b^2} = 1 \quad \dots\dots\dots(2-16)$$

The extreme radii in the two principal directions are:

$$R_1 = \frac{b^2}{a} \quad , \quad R_2 = \frac{a^2}{b} \quad \dots\dots\dots(2-17)$$

and a reasonable approximation for the jacket radius is suggested to be taken as:

$$R = \frac{R_1 + R_2}{2} \quad \dots\dots\dots(2-18)$$

The manual then suggested that the equations for the circular column be used, substituting  $D = 2R$ .

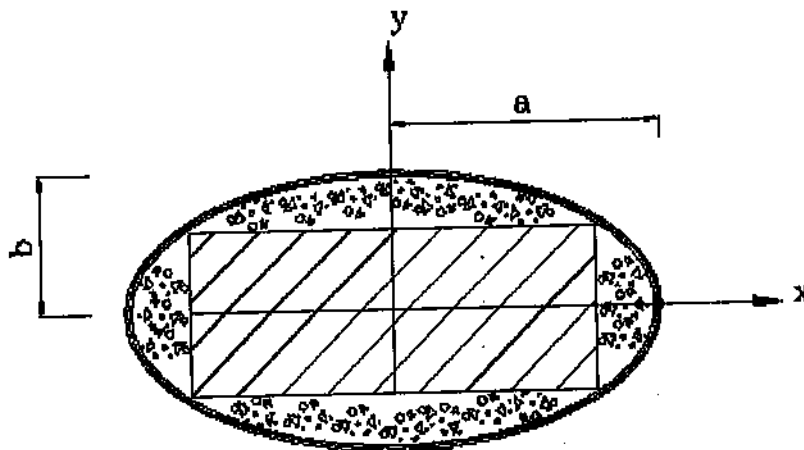


Figure 2.6. Elliptical jacket retrofit for rectangular columns

Hipley (1997) based on his personal experience, reported that elliptical steel casing of rectangular reinforced concrete columns may have annulus gaps in the shell more than four inches (100 mm), therefore pea-gravel and sand should be added to the grout in order to reduce shrinkage. Moreover it is difficult to maintain the elliptical shape under the fluid pressure of the grout, the long side tries to push outwards by the fluid pressure and the short side will come inward.

### **2.3.4 The Mirmiran Model**

Mirmiran *et al.* (1998) suggested a model for confined concrete which is essentially a modified form of the Richart model described above.

A total of 30 - 152.5x305 mm cylindrical specimens were tested under uni-axial compression. Three concrete batches and three jacket thicknesses were used. The confining jacket used was from fiber composites.

The ultimate strength of confined concrete is taken as;

$$f'_{cc} = f'_{co} + 6 \cdot f'_1{}^{0.7} \dots\dots\dots(2-19)$$

where;  $f'_{cc}$  = the ultimate strength of confined concrete

$f'_{co}$  = peak strength of unconfined concrete

$f_i$  = confining pressure =  $\frac{2 \cdot f_j \cdot t_j}{D}$  (Equation 2-13 of the

Seismic Retrofitting Manual for Highway Bridges)

$f_j$  = hoop strength of jacket

$t_j$  = jacket thickness

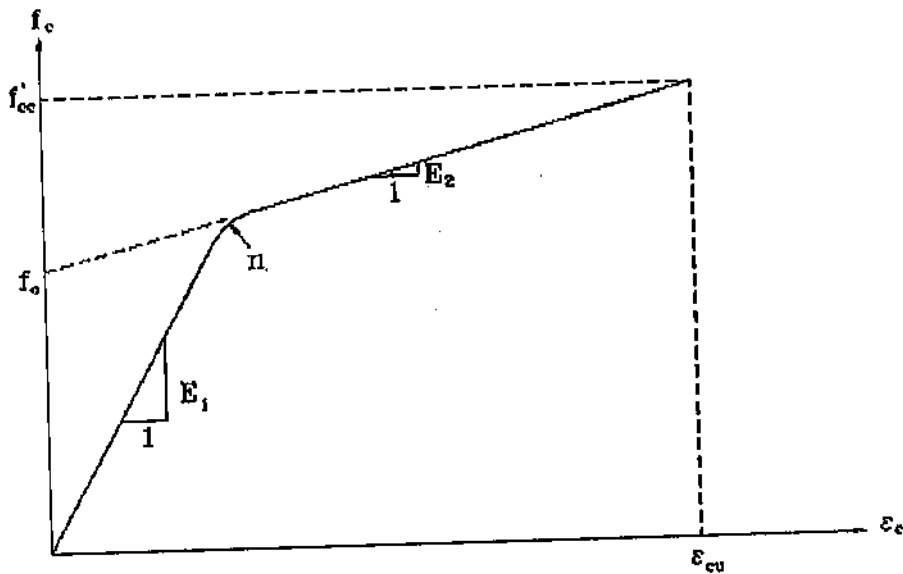


Figure 2.7, Parameters of Mirmiran Stress-Strain Relationship

The stress-strain relation in the Mirmiran model is presented graphically in Figure 2.7, and numerically by the equation:

$$f_c = \frac{(E_1 - E_2)\epsilon_c}{\left[1 + \left\{\frac{(E_1 - E_2)\epsilon_c}{f_o}\right\}^n\right]^{\frac{1}{n}}} \dots\dots\dots(2-20)$$

where;  $f_c$  = axial stress in concrete

$\varepsilon_c$  = axial strain in concrete.

$f_o$  = reference plastic stress at the intercept of the second slope with the stress axis.

$$f_o = 0.872 \cdot f'_{co} + 0.371 \cdot f_1 + 6.258 \quad \dots\dots\dots(2-21)$$

$$E_1 = 3950 \cdot \sqrt{f'_{co}} \quad \dots\dots\dots(2-22)$$

$$E_2 = 245.61 \cdot f'_{co}{}^{0.2} + 1.3456 \cdot \frac{E_j \cdot t_j}{D} \quad \dots\dots\dots(2-23)$$

$n$  = a curve shaped parameter  $\approx 1.5$

$E_j$  = modulus of elasticity of jacket material.

### 2.3.5 The Vintzileou Model

Vintzileou (2001) developed a new model for the confined concrete strength based on the assessment of previous models and experimental results. He also concluded that the confined concrete strength does not seem to depend on the type of confining material or its modulus of elasticity.

The Vintzileou model depends on two factors,  $\alpha$  and  $\omega_w$ , where,  $\omega_w$  denotes the volumetric mechanical ratio of the confining material and  $\alpha$  denotes the effectiveness of confinement ( $\alpha$  is less or equal to 1.0). In the case of cylindrical elements confined by tubes, then  $\alpha = 1.0$ . The following expressions are derived for confined concrete strength:



1. cylinders:

$$f'_{co} = (1 + 1.15\alpha\omega_w)(1.15 - 0.0025f'_{co})f'_{co} \quad \text{for } \alpha\omega_w \leq 2.0 \quad \dots\dots\dots(2-24)$$

$$f'_{co} = (3.2 + 0.5\alpha\omega_w)(1.15 - 0.0025f'_{co})f'_{co} \quad \text{for } \alpha\omega_w \geq 2.0 \quad \dots\dots\dots(2-25)$$

2. 2- prisms:

$$f'_{co} = (1 + 0.6\alpha\omega_w)(1.15 - 0.0025f'_{co})f'_{co} \quad \dots\dots\dots(2-26)$$

where,  $f'_{co}$  = confined concrete compressive strength

$f'_{co}$  = unconfined concrete compressive strength

$\omega_w$  = volumetric mechanical ratio of the confining material to the volume of concrete

$$= \frac{4t_j}{D}, \text{ for cylindrical shapes with diameter } D \quad \dots\dots\dots(2-27a)$$

$$= \frac{4t_j}{B}, \text{ for square sections with width } B \quad \dots\dots\dots(2-27b)$$

$t_j$  = jacket thickness

and,  $\alpha$  = effectiveness of confinement ratio  $\leq 1.0$

## 2.4. Concrete Filled Tubes (CFT)

Shams and Saadeghvaziri (1997) presented a paper on the State of the Art Concrete-Filled Steel Tubular Columns, they dedicated part of their work to steel jacket retrofitting. For this purpose test were performed on two reinforced concrete columns, each 610mm in diameter and 3810mm in length. One column was retrofitted with a 4.8mm steel

jacket. A 6.3mm gap was provided between the steel jacket and the column, which was filled with cement grout. They concluded that this technique resulted in a system that is more or less similar to concrete filled tube columns.

Park *et al.* (1983) studied steel encased reinforced concrete columns and concluded that the requirements of minimum thickness for steel tubes by both the ACI and AISC-LRFD are conservative although values of  $D/t_s$  greater than 72 could perform less favorably.

Boyd *et al.* (1995) supported the above statement by Park *et al.* and further added that Equation 2-29a and Equation 2-29b are based on achieving yield stress in an empty shell under monotonic longitudinal compressive load before local buckling occurs. Their tests showed that concrete filled tube columns with higher  $D/t_s$  ratios had greater ductility and contributed that to the more ductile material characteristics in the thinner steel shell.

Furthermore Boyd *et al.* (1995) cited several papers investigating buildings constructed with concrete filled tube columns that utilized very thin steel shells concluding that the requirement for minimum thickness seemed to be unnecessarily restrictive for concrete filled tubes.

Shams *et al.* (1997) and Boyd *et al.* (1995) noted that neither the ACI-318 requirements nor the LRFD specifications accounted for any possible enhancement in strength due to confinement of concrete by steel tubes. Park *et al.* suggested that the steel casing of concrete filled tubes had a confining effect that could enable an increase of the axial load capacity of these columns.

### **2.4.1 ACI 318M-99 Requirements for CFT**

According to the ACI 318M-99 a concrete filled tube consists of a concrete column reinforced with a structural steel shape (tube) in addition to the reinforcing bars, i.e.,

$$P_o = 0.85(A_s f_y + A_j f_{jy} + 0.85 A_c f_c') \quad \dots\dots\dots(2-28)$$

where,  $P_o$  = maximum nominal axial strength of column.

$A_s$  = cross sectional area of reinforcing steel bars.

$f_y$  = yield strength of reinforcing steel bars.

$A_j$  = cross sectional area of steel tube.

$f_{jy}$  = yield strength of steel tube.

$A_c$  = cross sectional area of concrete.

$f_c'$  = unconfined crushing strength of concrete.

To prevent local buckling, thickness of the steel tube should be greater than:

$$t_j \geq D \sqrt{\frac{f_{ly}}{8E_{sj}}}, \text{ for circular sections with diameter } D \quad \dots\dots\dots(2-29a)$$

$$t_j \geq b \sqrt{\frac{f_{ly}}{3E_{sj}}}, \text{ for each face of width } b \text{ of rectangular sections } \dots\dots\dots(2-29b)$$

where,  $t_j$  = thickness of steel tube.

$f_{ly}$  = yield strength of steel tube.

$E_{sj}$  = modulus of Elasticity of steel tube.

### 2.4.2 AISC-LRFD Specifications (93)

According to the AISC-LRFD specifications a concrete filled tube is basically a steel tube with a reinforced concrete part inside, therefore the design strength of a concrete filled tube is  $\phi_c P_n$ , where:

$\phi_c = 0.85$  = resistance factor for axially loaded composite columns

$$P_n = A_j F_{cr} = \text{nominal axial strength} \quad \dots\dots\dots(2-30)$$

$$F_{cr} = (0.658^{\lambda_c^2}) F_{my}, \text{ for } \lambda_c \leq 1.5 \quad \dots\dots\dots(2-31a)$$

$$F_{cr} = \left[ \frac{0.877}{\lambda_c^2} \right] F_{my}, \text{ for } \lambda_c \geq 1.5 \quad \dots\dots\dots(2-31b)$$

$$\lambda_c = \frac{K_l l}{r \pi} \sqrt{\frac{F_{my}}{E_m}} \quad \dots\dots\dots(2-32)$$

$A_j$  = gross cross sectional area of steel tube.

$K_l$  = effective length factor

$l$  = laterally unbraced length of member

$r$  = governing radius of gyration about the axis of buckling

$$F_{mv} = f_{jy} + f_y \frac{A_s}{A_j} + 0.85 f_c' \frac{A_c}{A_j} \quad \dots\dots\dots(2-33)$$

$$E_m = E_{sj} + 0.4 E_c \frac{A_c}{A_j} \quad \dots\dots\dots(2-34)$$

$A_s$  = cross sectional area of reinforcing steel bars.

$f_y$  = yield strength of reinforcing steel bars.

$f_{jy}$  = yield strength of steel tube.

$A_c$  = cross sectional area of concrete.

$f_c'$  = crushing strength of concrete.

The limitation for the minimum wall thickness of the steel tube is the same as specified in the ACI 318M-99 requirements stated above, Equation 29a and Equation 29b.

When  $\lambda_c$  (column slenderness parameter) approaches zero and multiplying Equation 2-33 by  $A_j$  the resulting equation is the similar to Equation 2-28:

$$\phi_c P_n = 0.85(A_j f_{jy} + A_s f_y + 0.85 A_c f_c') \quad \dots\dots\dots(2-35)$$

Hence, since most reinforced concrete columns are short both the ACI and the LRFD design criteria's are the same.

### 2.4.3 Unbonded Steel Tubes Filled with Concrete

Orito *et al.* (1987) tested bonded and unbonded concrete filled steel tubes, Figure 2.8. The inner surface of the steel tubes for the unbonded case was covered with antifrictional material (asphalt). The load was applied to both the steel tube and the concrete core in the bonded case and only to the concrete core in the unbonded case.

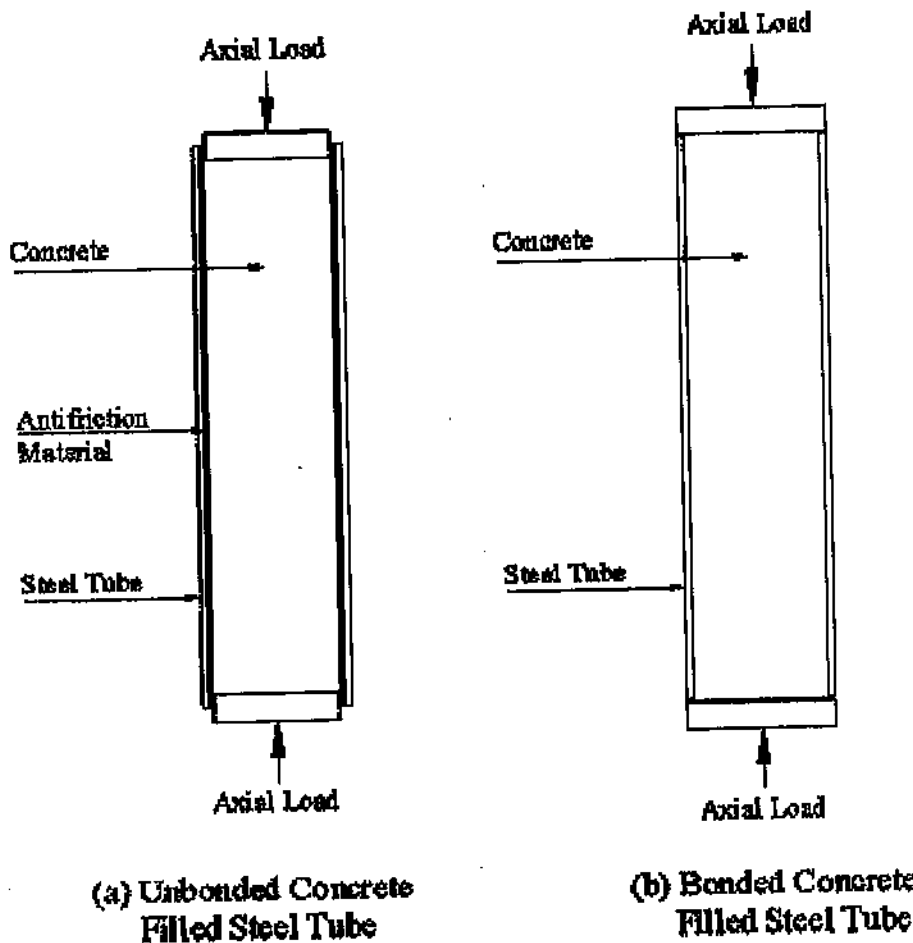


figure 2.8. the bonded and unbonded concrete filled steel tubes

Their conclusions with regard to the strength of the bonded and unbonded concrete filled steel tubes could be summarized as follows:

- In the circular bonded concrete filled steel tubes, the tubes directly share the axial load with the core concrete. Failure is due to the crushing of the core concrete, the compressive yielding (or local buckling) of the steel tube.
- In the circular unbonded concrete filled steel columns, the tube do not directly share the axial load and is an element used only to confine the concrete core, resulting in an increase in the concrete compressive strength.

Orito et. al. has derived an expression for the confined concrete strength of circular unbonded concrete filled steel columns:

$$f'_{cc} = f'_{co} + 3 \frac{t_j}{R} f_{jy} \dots\dots\dots(2-36)$$

where, ;  $f'_{cc}$  = confined concrete compressive strength

$f'_{co}$  = unconfined concrete compressive strength

$t_j$  = thickness of the steel tube (jacket).

$R$  = radius of the steel tube (jacket).

$f_{jy}$  = yield strength of steel tube (jacket).

The second term of the right side of the above equation can be rewritten as:

$$3 \frac{t_j}{R} f_y = k_1 f_i$$

which reduces Equation 2-36 to the Richart Model Equation 2-4 with  $k_1 = 3$  and

$$f_i = \frac{2t_j f_y}{D} \dots\dots\dots(2-37)$$

where,  $D$  = the diameter of the steel tube (jacket).



### 3. Experimental Setup and Materials

Experimental-analytical approach is typical of concrete research to support existing analysis and design procedures of concrete elements or suggest alternative ones, therefore, thirty-nine tests on square columns were carried out to investigate the technique of retrofitting square reinforced concrete columns with steel jackets.

The main objective of the experiment was to determine the axial compressive strength of retrofitted square columns with steel jackets and compare that with the axial compressive strength of: non-retrofitted columns, confined columns with partial steel jackets and concrete filled tubular columns. Bond between the steel jacket, grout and reinforced concrete column was also investigated.

#### 3.1 Testing Machine

The testing machine used was a universal testing machine: Toni-MFL model DZN-40 of the year 1984 with a total capacity of 400 kN. All specimens were prepared and placed under the applied load with a high degree of accuracy to ensure the load application to the required position. The loading system was a pin ended cylindrical hydraulic jack. The built-in load cells measured the load carrying capacity of the tested

column and total axial shortening. Schematic general view of the testing machine is shown in Figure 3.1.

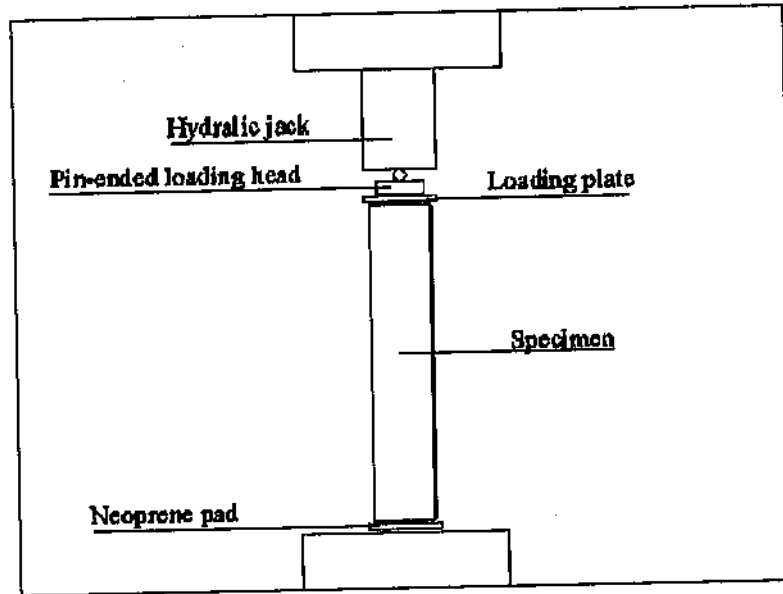


Figure 3.1. Schematic view of the testing machine

### 3.2 Structural Similitude

Similitude between two objects may exist with regard to any one of their physical characteristics. Three kinds of similitude exist in general, the geometric similitude, kinematic similitude and the dynamic similitude. In the present investigation only the geometric similitude is required (Sabins *et al.* 1983).

To satisfy the geometric similitude, dimensions of prototype and model must be in some constant ratio. Direct model analysis requires similitude between the prototype and model in mechanical properties so that when the model is loaded in the same manner as the prototype all

effects such as stresses, strains, and deformations in the model are directly proportional to those of the prototype.

The scale factor  $K$  defines the length relationship between prototype and model:

$$K = \frac{L_p}{L_m}, \text{ and } K^2 = \frac{A_p}{A_m} \quad \dots \dots \dots (3-1)$$

where,  $L_p$  and  $A_p$  are length and cross sectional area of prototype, and,  $L_m$  and  $A_m$  are length and cross sectional area of model.

Other scale relations can be derived from these two basic primary relations such as:

$$\frac{\sigma_p}{\sigma_m} = \frac{E_p}{E_m} \quad \dots \dots \dots (3-2)$$

where,  $\sigma_p$  and  $E_p$  are stress and modulus of elasticity for prototype

and,  $\sigma_m$  and  $E_m$  are stress and modulus of elasticity for model.

Since the same materials are used in the model and the prototype, which means that  $E_p = E_m$ , Equation 3-2 can be rewritten as:

$$\frac{\sigma_p}{\sigma_m} = 1 \quad \dots \dots \dots (3-2')$$

It follows that:

$$\frac{(\text{Load})_{\text{prototype}}}{(\text{Load})_{\text{model}}} = \frac{A_p}{A_m} = K^2 \quad \dots \dots \dots (3-3)$$

### 3.3 Test Specimens

In order to investigate rectangular reinforced concrete columns that are usually found in buildings a 400×400mm column was considered. A steel jacket 4-mm thick having an exterior area of 480×480mm was selected.

A scale factor of  $K = \frac{1}{4}$  was used to scale down all specimens.

Table (3.1) presents the dimension of both model and prototype columns, the specimens were divided into five groups as follows:

Table 3.1. Dimensions of specimens

Group	Prototype Column Size	Model Column Size	Prototype Reinforcement	Model Reinforcement	Prototype Jacket	Model Jacket
1	400×400	100×100	4 $\Phi$ 32mm $\Phi$ 10@200mm	4 $\Phi$ 8mm $\Phi$ 2.5@50mm	480×480 t=4mm	120×120 t=1mm
2	400×400	100×100	4 $\Phi$ 32mm $\Phi$ 10@200mm	4 $\Phi$ 8mm $\Phi$ 2.5@50mm	480×480 t=4mm	120×120 t=1mm
3	400×400	100×100	4 $\Phi$ 32mm $\Phi$ 10@200mm	4 $\Phi$ 8mm $\Phi$ 2.5@50mm	N/A	N/A
4	400×400	100×100	4 $\Phi$ 32mm $\Phi$ 10@200mm	4 $\Phi$ 8mm $\Phi$ 2.5@50mm	480×480 t=4mm	120×120 t=1mm
5	472×472	118×118	4 $\Phi$ 32mm $\Phi$ 10@200mm	4 $\Phi$ 8mm $\Phi$ 2.5@50mm	480×480 t=4mm	120×120 t=1mm

1. Group 1: this group consisted of 10 column specimens, shown in Figure 3.2, intended to test the strength of reinforced concrete columns retrofitted with full steel jackets under both concentric and eccentric axial loading.

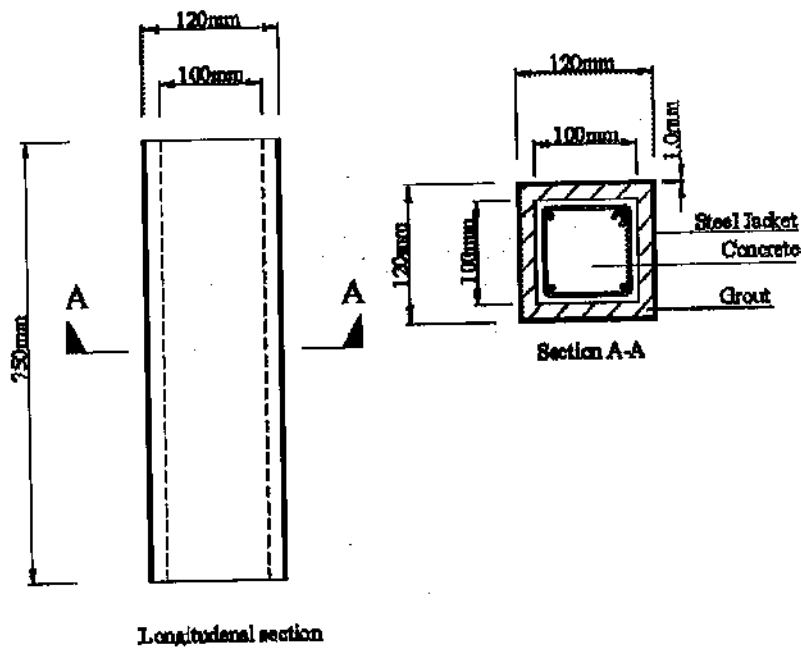


Figure 3.2. Sectional details of group 1

2. Group 2: this group consisted of 10 column specimens, shown in Figure 3.3, intended to test the strength of confined concrete columns with steel jackets under both concentric and eccentric axial loading.
3. Group 3: this group consisted of 10 specimens of reinforced

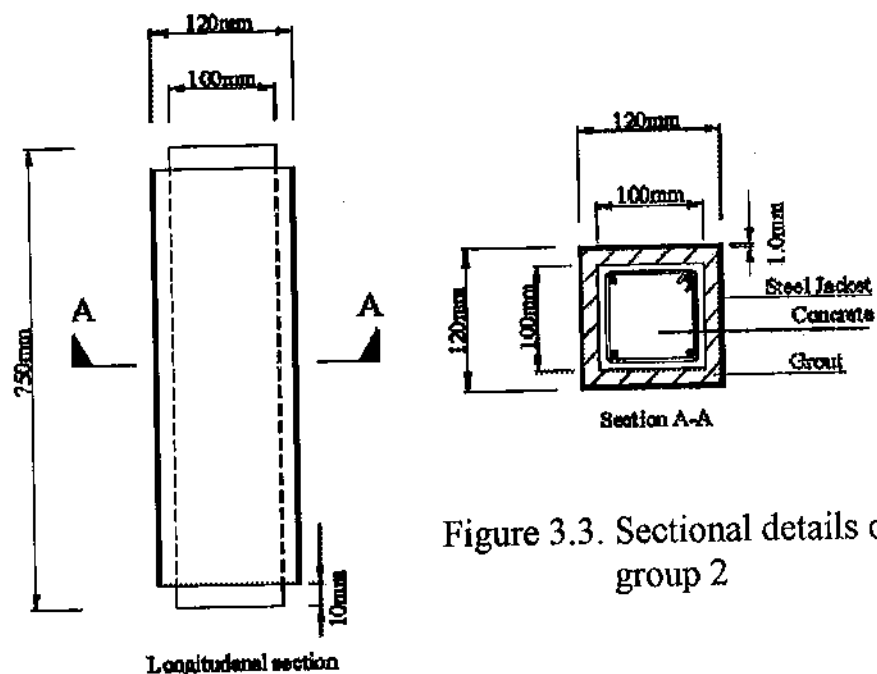


Figure 3.3. Sectional details of group 2

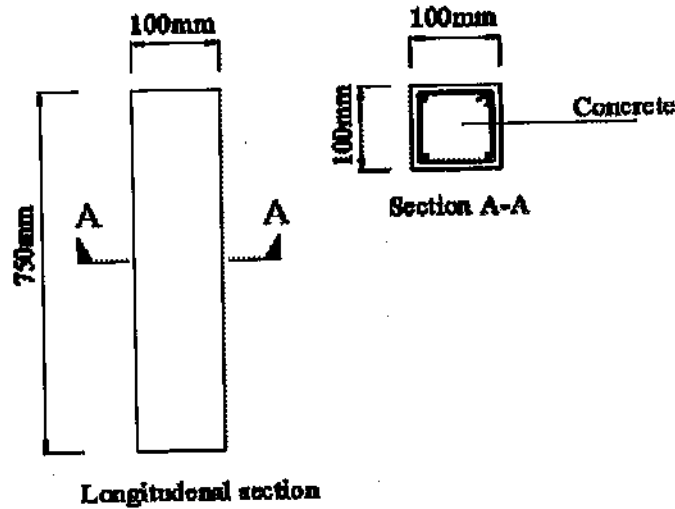


Figure 3.4. Sectional details of group 3

4. Group 4: this group consisted of 5 specimens of reinforced concrete column specimens, shown in Figure 3.2. The purpose of this test is to cause the concrete column to slip when the bond stress between the concrete column and the grout from one side and the steel jacket and the grout from the other side reach their ultimate values. This was achieved by testing specimens under axial load applied to the concrete column only by means of a 100x100x2 mm steel plate while the specimen rested on a specially manufactured plate with a hole in the middle 100x100x2 mm as shown in Figure 4.11, page 57.
5. Group 5: this group consisted of 4 specimens of tubular column specimens, shown in Figure 3.5, tested under concentric and eccentric axial loading.

All specimens were cast at the laboratories of the Faculty of Engineering and Technology at the University of Jordan and left to cure in controlled conditions for at least 28 days before testing.

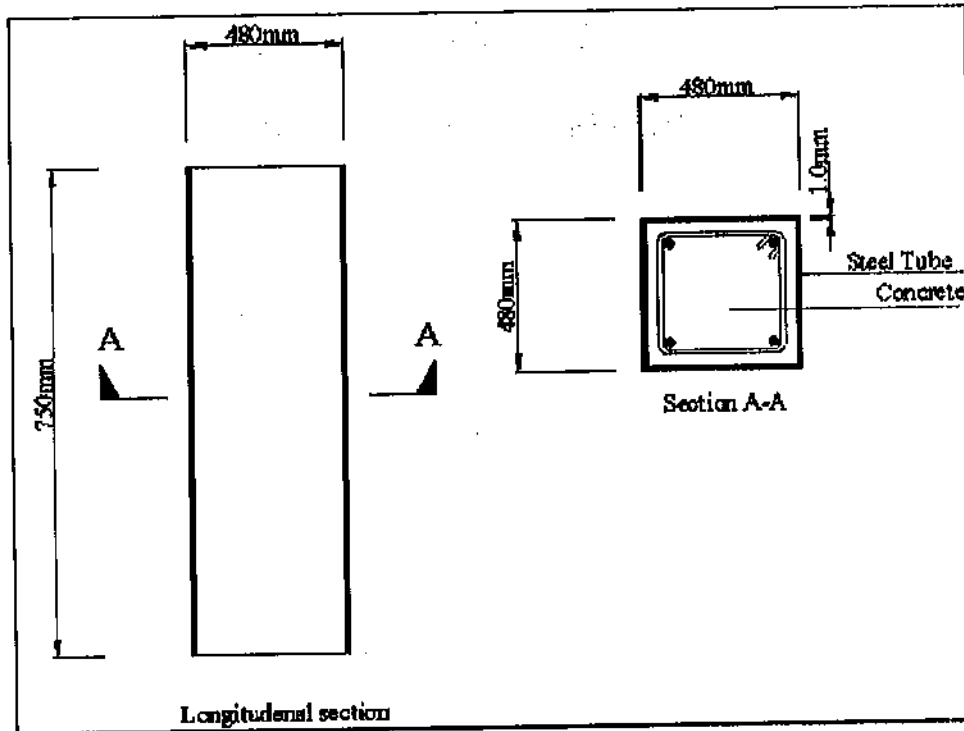


Figure 3.5. Sectional details of group 5

### 3.4 Materials

Concrete mix design is described in Appendix A. Cubes taken from the concrete used had a mean strength of  $22.45 \text{ N/mm}^2$ .

Reinforcing steel for longitudinal and transverse reinforcement had a yield strength  $f_y = 200 \text{ N/mm}^2$ .

Grout between the reinforced concrete columns and steel jackets consisted of cement, sand passing sieve number 30 and water with

proportions of 1(cement): 1(sand): 0.75(water). Cubes taken from the grout mix and tested had a mean compressive strength of  $24 \text{ N/mm}^2$ .

Steel sheets used to form the steel jackets had a yield strength  $f_y = 400 \text{ N/mm}^2$ , the jackets were formed by bending the sheets into u-shaped section, then assembling the two u-sections to form a square by welding both sections together, as shown in Figure 3.6.

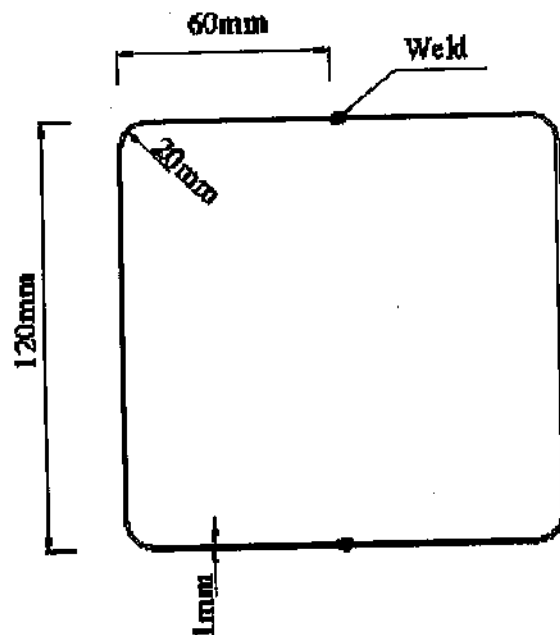


Figure 3.6. Steel jacket details

Figure 3.7 shows the reinforcement cage before casting the reinforced concrete column. Figure 3.8 shows the casting of reinforced concrete columns. Figure 3.9 shows the steel jacket after welding. Figure 3.10 shows the reinforced concrete placed inside the steel jacket



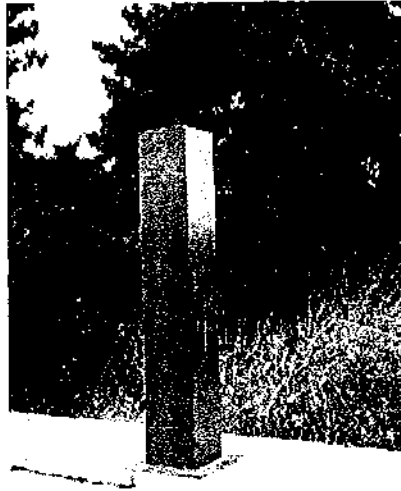


Figure 3.9. The steel jacket

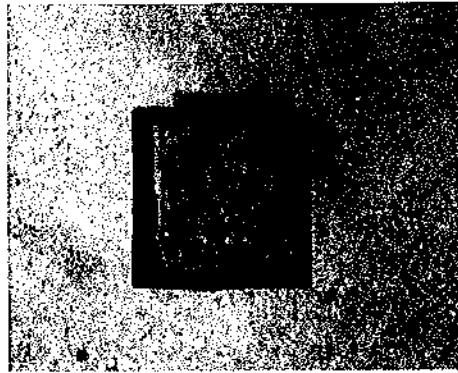


Figure 3.10. The reinforced column inside the steel jacket before grouting

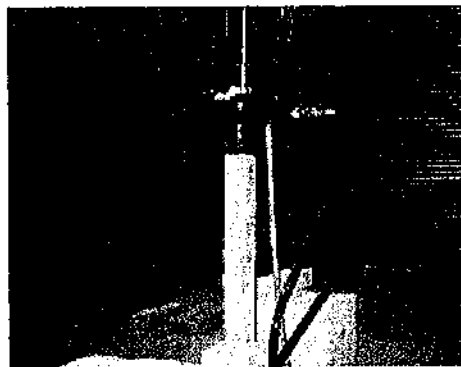


Figure 3.11. One of the specimens under the testing machine

## 4. EXPERIMENTAL RESULTS AND DISCUSSION

The results and the behavior of column specimens under load, based on the recorded data and observations during testing are presented in this chapter. Illustrations of the columns are introduced together with curves showing relationship between each group of specimens. Discussions and comments of these relations and other findings are included where needed.

### 4.1 Experimental Results

Behavior of specimens under testing is an important part of the experimental results. Therefore observations during testing along with the recorded data are presented.

#### 4.1.1. Group 1: Reinforced Concrete Columns with Full Steel Jacket:

Failure of Group 1 members occurred due to the local buckling of the steel jacket accompanied by yielding of the jacket in compression and subsequently crushing of the concrete core as shown in Figure 4.1.

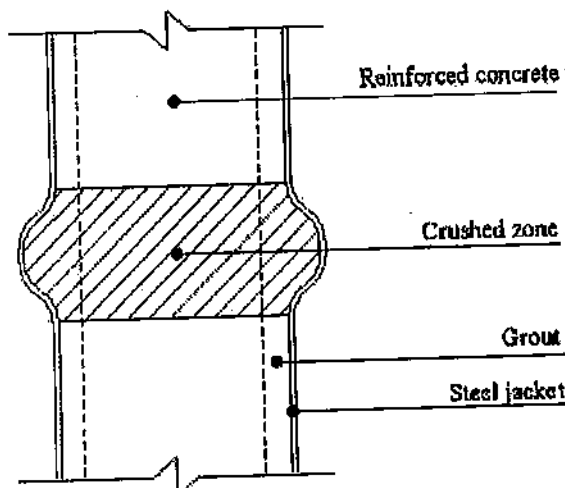
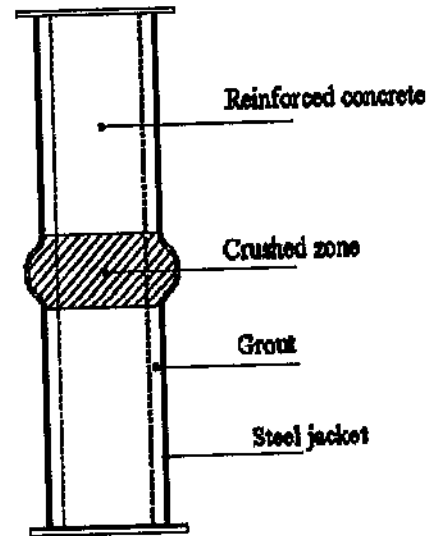


Figure 4.1.  
Longitudinal cross section showing the typical failure of "Group 1" specimens.

Specimens showed a large amount of ductility before failure and Figure 4.2 presents the typical behavior of specimens in this group.



(a) Typical failure



(b) Longitudinal Section

Figure 4.2. Typical Behavior of "Group 1" Specimens.

This group consisted of two sets of data, one for each type of loading, these data are:

- (a) **Group 1-a:** five specimens were loaded in an axially concentric manner to investigate the maximum axial capacity of this type of retrofitting. The results are shown in Table 4.1. These results can be represented as an average best-fit curve typical of this group of specimens as shown in Figure 4.3.

Table 4.1. Experimental Data for (Group 1-a) Specimens

Specimen number									
1		2		3		4		5	
Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)
0	0	0		0		0		0	
25	0.4	25	0.3	25	0.4	25	0.4	25	0.3
50	1.2	50	0.8	50	1.1	50	0.9	50	1.1
75	1.4	75	1.2	75	1.5	75	1.3	75	1.5
100	1.5	100	1.8	100	2.2	100	1.8	100	1.9
125	2.3	125	2.4	125	2.5	125	2.4	125	2.2
150	2.7	150	2.8	150	2.9	150	3	150	2.9
175	3	175	3.1	175	3.3	175	3.4	175	3.5
200	3.5	200	3.4	200	3.6	200	3.7	200	3.9
225	3.9	225	3.6	225	3.9	225	4	225	4.3
250	4.4	250	3.9	250	4.3	250	4.4	250	4.8
275	4.9	275	4.2	275	4.5	275	4.7	275	5
280	5.3	280	4.6	280	4.8	280	4.9	280	5.2
285	5.5	285	5	285	5	285	5.2	285	5.4
290	5.7	290	5.4	290	5.5	290	5.6	290	5.5
295	5.9	295	5.7	295	5.8	295	5.9	295	5.8
300	6.1	300	6.2	300	6	300	6.1	300	6.2
305	6.3	305	6.5	305	6.2	305	6.4	305	6.8
310	6.5	310	6.8	310	6.5	310	6.6	309(F)	7.3
315	6.7	313(F)	7.1	315	6.8	315	6.9		
320	6.9			320	7.1	320	7.3		
325	7.1			325	7.5	321(F)	7.5		
330	7.3			327(F)	7.8				
335	7.7								
340	8.1								
347(F)	8.5								

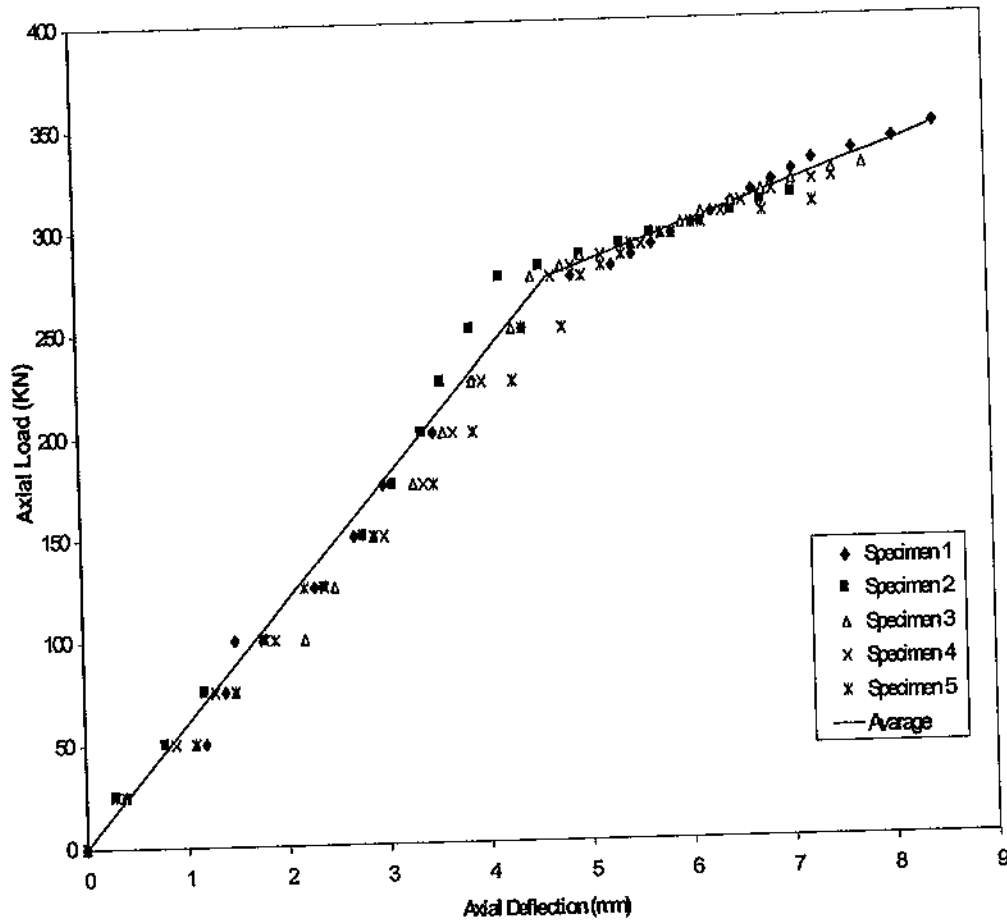


Figure 4.3. Graphical Representation of Data of Group 1-a

(b) **Group 1-b:** Five specimens were loaded in an axially eccentric manner, to investigate the maximum axial capacity of this type of retrofitting under an axial eccentricity  $e = 7.5$  mm. The results are shown in Table 4.2. These results can be represented as an average best-fit curve typical of this group of specimens as shown in Figure 4.3. Members of this sub-group followed the same behavior of the Group 1-a, the local buckling of the steel jacket was initiated at the compression zone, and immediately spread to all four sides accompanied by crushing of the concrete core.

Table 4.2, Experimental Data for (Group 1-b) Specimens

Specimen Number									
6		7		8		9		10	
Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)
0	0	0	0	0	0	0	0	0	0
25	0.4	25	0.3	25	0.4	25	0.4	25	0.5
50	1.3	50	1.2	50	1.2	50	1.3	50	1.5
75	1.6	75	1.5	75	1.7	75	1.6	75	1.8
100	2.1	100	2	100	2.2	100	2.2	100	2.3
125	2.7	125	2.6	125	2.5	125	2.7	125	2.9
150	3.5	150	3.4	150	3.2	150	3.3	150	3.5
175	4.4	175	4.5	175	4.3	175	4.6	175	4.7
200	5.3	200	5.2	200	5.3	200	5.1	200	5.3
210	5.7	210	5.8	210	5.9	210	5.6	210	5.9
220	6.1	220	6	220	6.2	220	5.9	218(F)	6.3
230	6.3	227(F)	6.2	223(F)	6.5	230	6.2		
235(F)	6.5					233(F)	6.6		

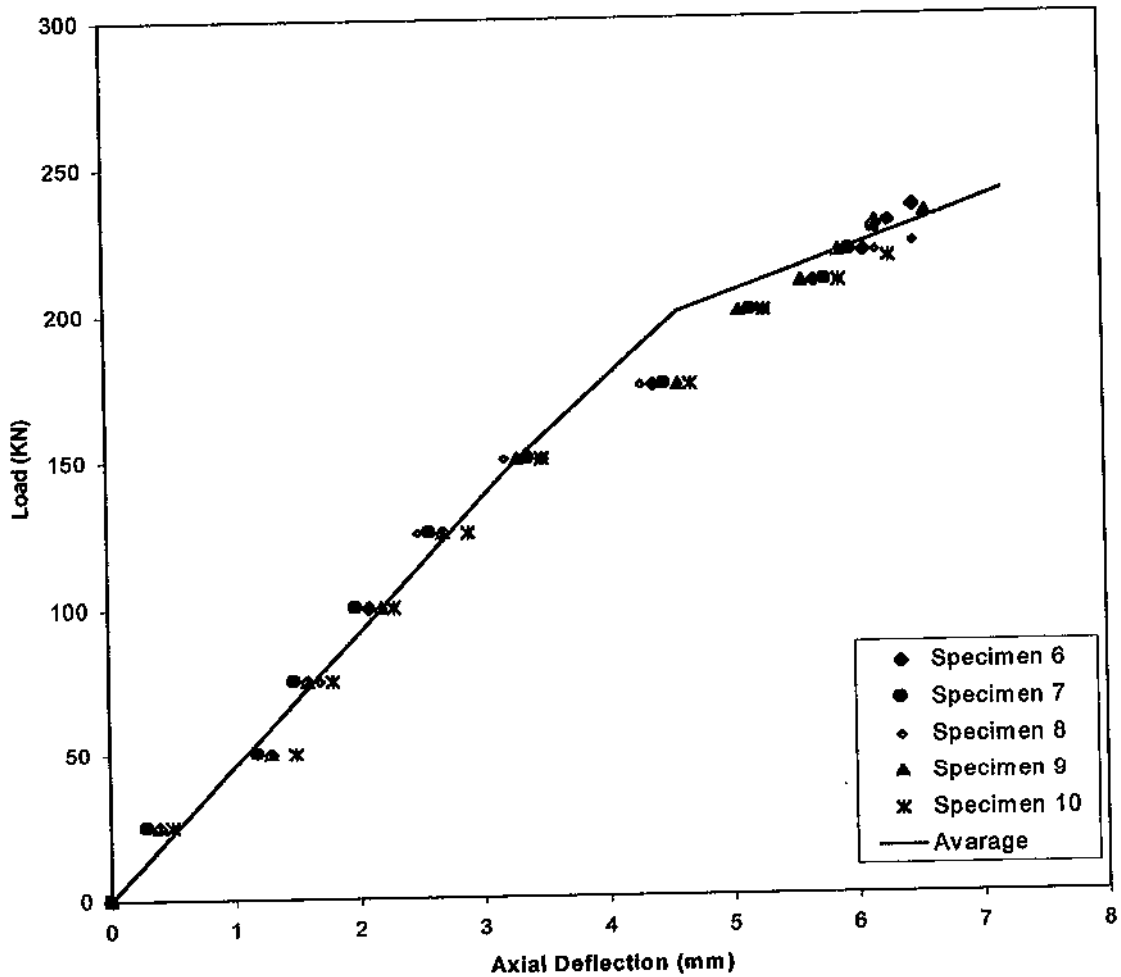


Figure 4.4. Graphical Representation of Data of Group 1-b

#### 4.1.2. Group 2: Confined Reinforced Concrete Columns with Steel Jackets:

It was observed that the tensile capacity of the steel jacket was not reached, i.e., the steel jacket did not yield, and failure occurred when the concrete part on either the top or bottom of the specimen crushed under the applied load. The specimens of this group showed less ductility than Group 1 specimens and Figure 4.5 presents the typical behavior of specimens in this group. The increase of strength due to confinement is expected, but the type of failure could imply that the full confinement strength of the steel jacket was not reached.

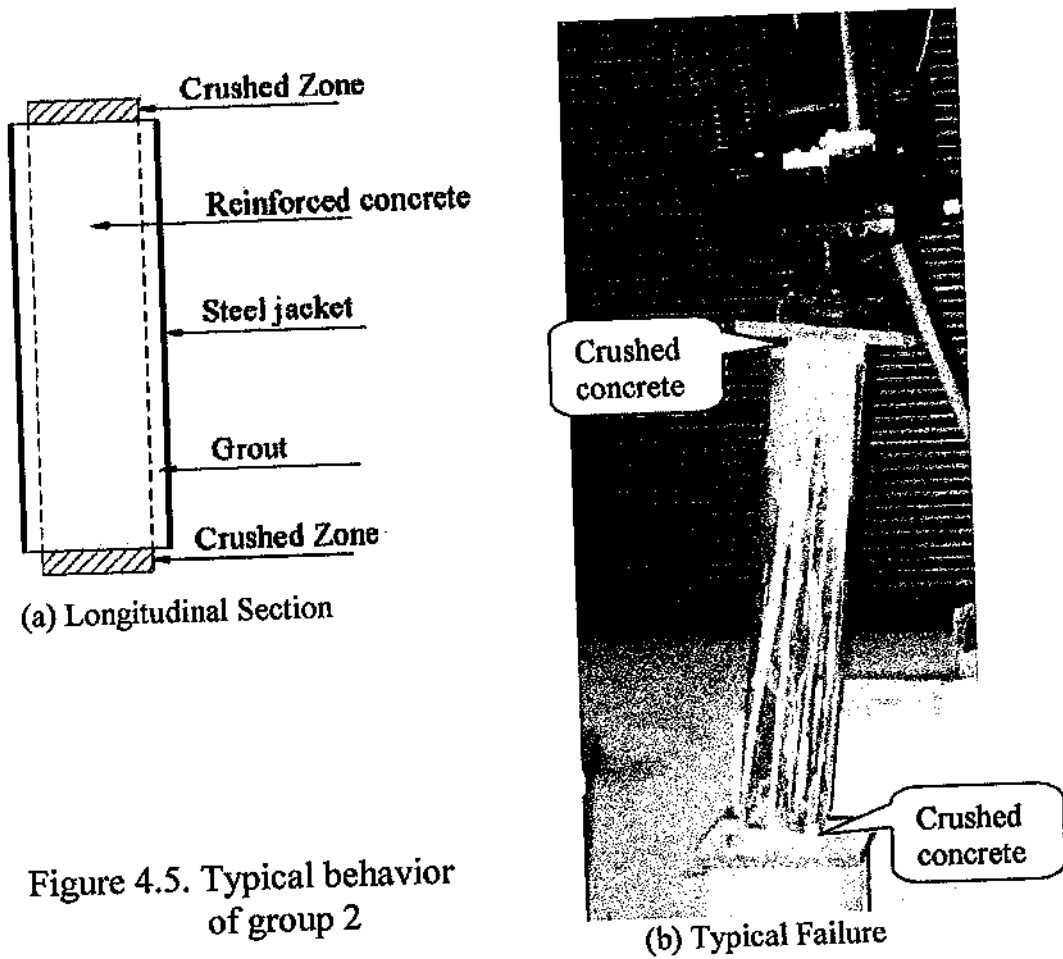


Figure 4.5. Typical behavior of group 2

This group consisted of two sets of data for each type of loading, these data are:

- a) **Group 2-a:** five specimens were loaded in an axially concentric manner to investigate the maximum axial capacity of this type of retrofitting. The results are shown in Table 4.3.

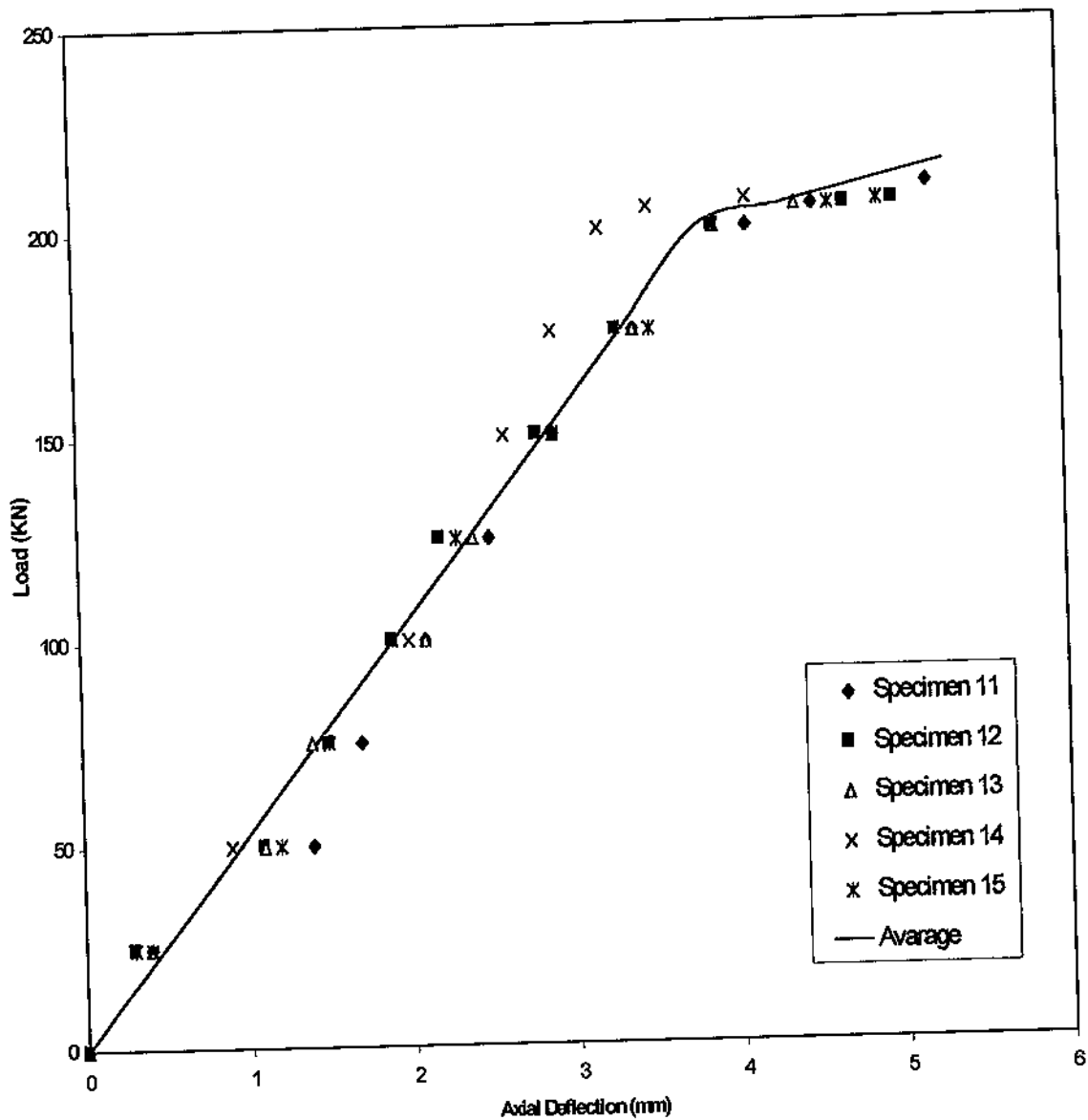


Figure 4.6. Graphical Representation of Data of Group 2-a



These results can be represented as an average best-fit curve typical of this group of specimens as shown in Figure 4.6.

Table 4.3. Experimental Data for (Group 2-a) Specimens

Specimen Number									
11		12		13		14		15	
Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)	Load	Axial Deflection (mm)
0	0	0		0		0		0	
25	0.4	25	0.3	25	0.4	25	0.4	25	0.3
50	1.4	50	1.1	50	1.1	50	0.9	50	1.2
75	1.7	75	1.5	75	1.4	75	1.5	75	1.5
100	2.1	100	1.9	100	2.1	100	2	100	1.9
125	2.5	125	2.2	125	2.4	125	2.3	125	2.3
150	2.9	150	2.8	150	2.9	150	2.6	150	2.9
175	3.4	175	3.3	175	3.4	175	2.9	175	3.5
200	4.1	200	3.9	200	3.9	200	3.2	200	3.9
205	4.5	205	4.7	205(F)	4.4	205	3.5	205	4.6
210(F)	5.2	205.8(F)	5			207(F)	4.1	208(F)	4.9

b) **Group 2-b:** Five specimens were loaded in an axially eccentric manner, to investigate the maximum axial capacity of this type of retrofitting under an axial eccentricity  $e = 7.5$  mm. The results are shown in Table 4.4. These results can be represented as an average best-fit curve typical of this group of specimens as shown in Figure 4.7.

Table 4.4. Experimental Data for (Group 2-b) Specimens

Specimen Number									
16		17		18		19		20	
Load	Delta (mm)	Load	Delta	Load	Delta	Load	Delta	Load	Delta
0	0	0	0	0	0	0	0	0	0
25	0.4	25	0.4	25	0.4	25	0.4	25	0.3
35	1.4	35	1.3	35	1.2	35	1.4	35	1.3
45	1.7	45	1.6	45	1.7	45	1.8	45	1.7
55	2.1	55	2	55	2.1	55	2.2	55	2.1
65	2.5	65	2.6	65	2.5	65	2.7	65	2.5
75	3.3	75	3.5	75	3.6	72	3.9	75	3.4
85	4.5	77	4.8	79	4.4			82	4
89	5.2								

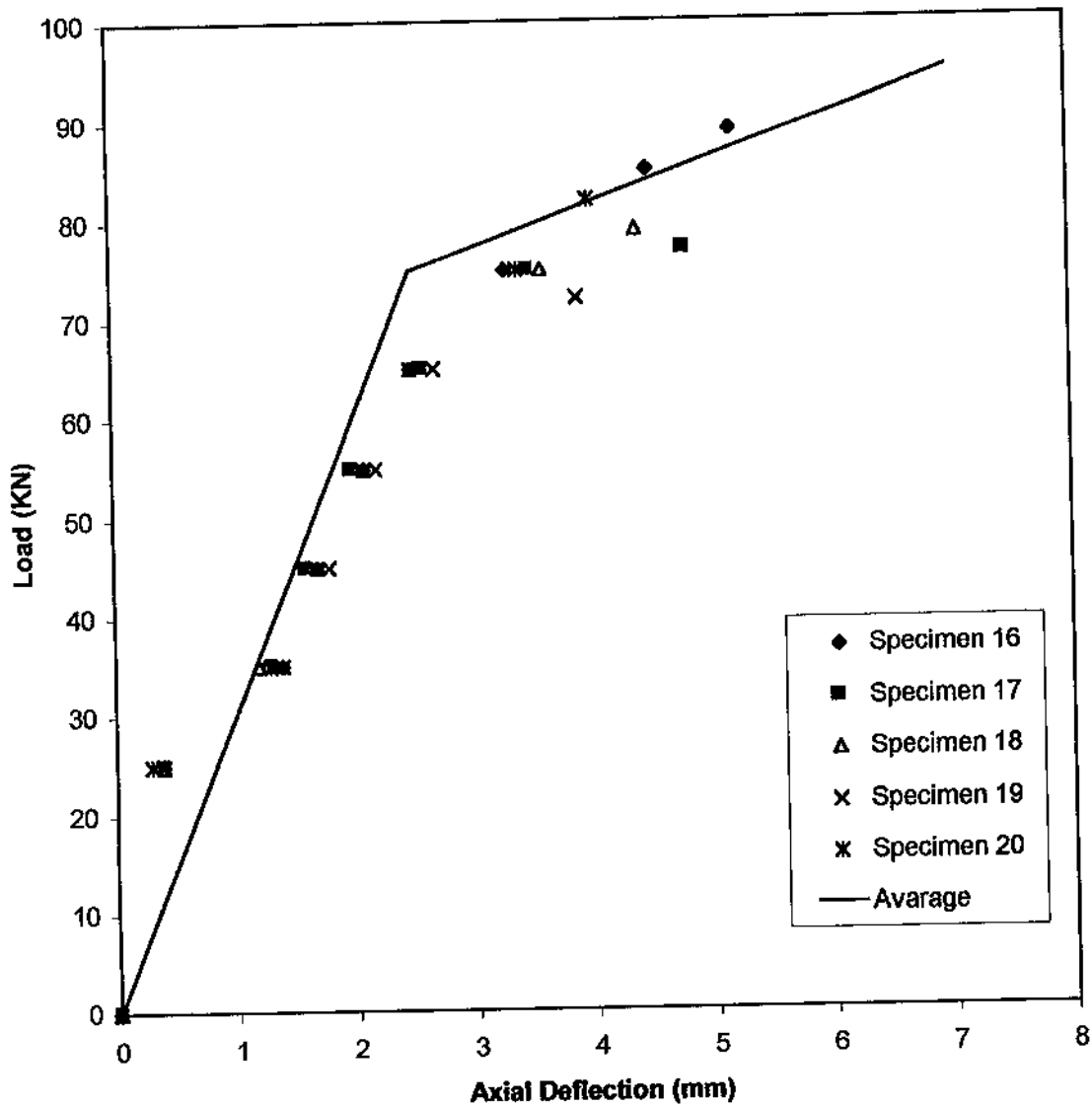


Figure 4.7. Graphical Representation of Data of Group 2-b

#### **4.1.3. Group 3: Reinforced Concrete Sections without Retrofitting:**

The reinforced concrete column specimens behaved as expected. The specimens had a brittle failure and the ultimate load recorded was close to expected ultimate load. Failure was initiated by spalling of the concrete cover followed by local buckling of the reinforcing steel and immediately crushing of concrete core, Figure 4.8 presents the typical behavior of specimens in this group.

#### 4.1.4. Group 4: Specimens of reinforced concrete columns retrofitted with Steel jackets and tested for bond

These specimens were tested under axial load applied to the concrete column only by means of a 100x100x2 mm steel plate while the specimen rested on a specially manufactured plate with a hole in the middle 100x100x2 mm as shown in Figure 4.11. The purpose was to

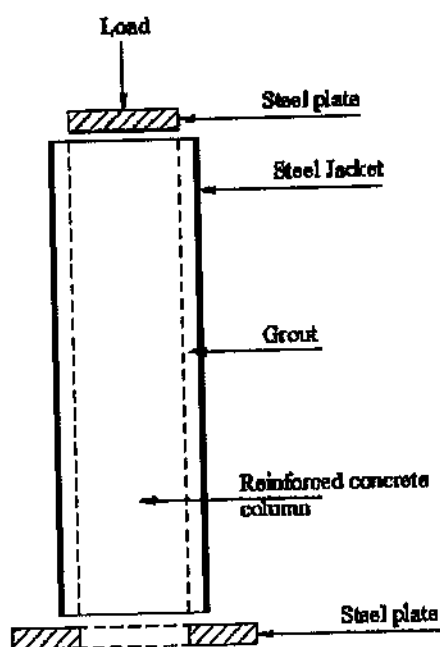


Figure 4.11. Load Applied on Specimens of Group 4 to Determine the Bond Strength

cause the concrete column to slip when the bond stress between the concrete column and the grout from one side and the steel jacket and the grout from the other side reaches its ultimate value.

This test was described in the work of Chen, J.F., Yang, Z.I., Pan, X.M., and Holt, G.D., as a standard procedure used by previous

researchers and is called "The Double Shear Pushing Test". Here it is utilized to determine the amount of stress transferred by bond from the reinforced concrete column to the steel jacket by means of the grout substrata. The specimens of this group failed when the grout crushed under bearing pressure, as shown in Figure 4.12, therefore it is safe to assume that the value of the ultimate bond strength developed is larger than the recorded ultimate values for this group. The values of the failure loads of the specimens, Table 4.7, were large enough to imply that the retrofitted columns might behave as concrete filled steel tubes, which speared the introduction of the next group of specimens to further investigate this assumption. These data are presented graphically in Figure 4.13.

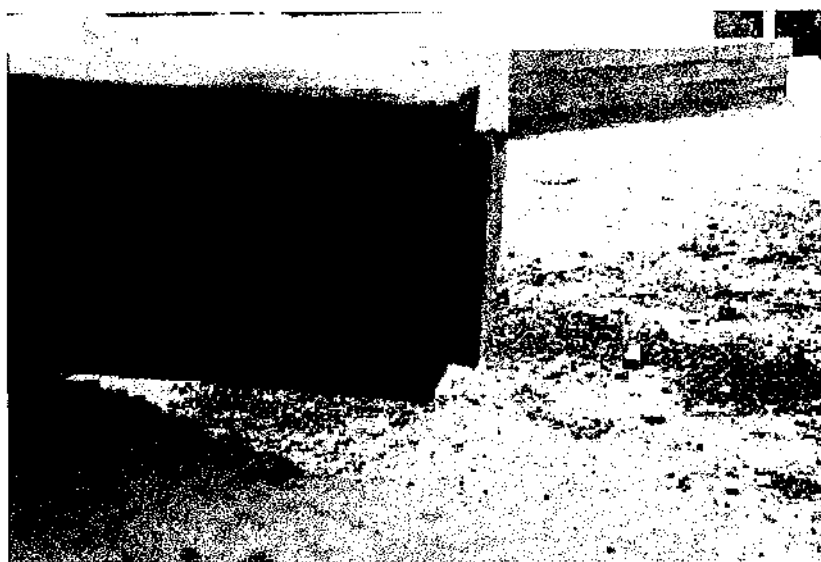


Figure 4.12. Typical Behavior of Group 4 Specimens

Table 4.7. Experimental Data for (Group 4) Specimens

Specimen Number									
31		32		33		34		35	
Load	Axial Slip (mm)	Load	Axial Slip (mm)	Load	Axial Slip (mm)	Load	Axial Slip (mm)	Load	Axial Slip (mm)
0	0	0		0		0		0	
25	0.4	25	0.3	25	0.4	25	0.4	25	0.3
50	1.3	50	0.9	50	1.2	50	1.3	50	1.2
75	1.6	75	1.9	75	1.8	75	1.9	75	1.7
100	2.1	100	2.7	100	2.4	80	2.9	100	2.2
105	2.5	103(F)	7.5	105	2.4	85	3.1	105	2.5
108(F)	5.6			110(F)	4.8	90(F)	4.1	110(F)	4.6

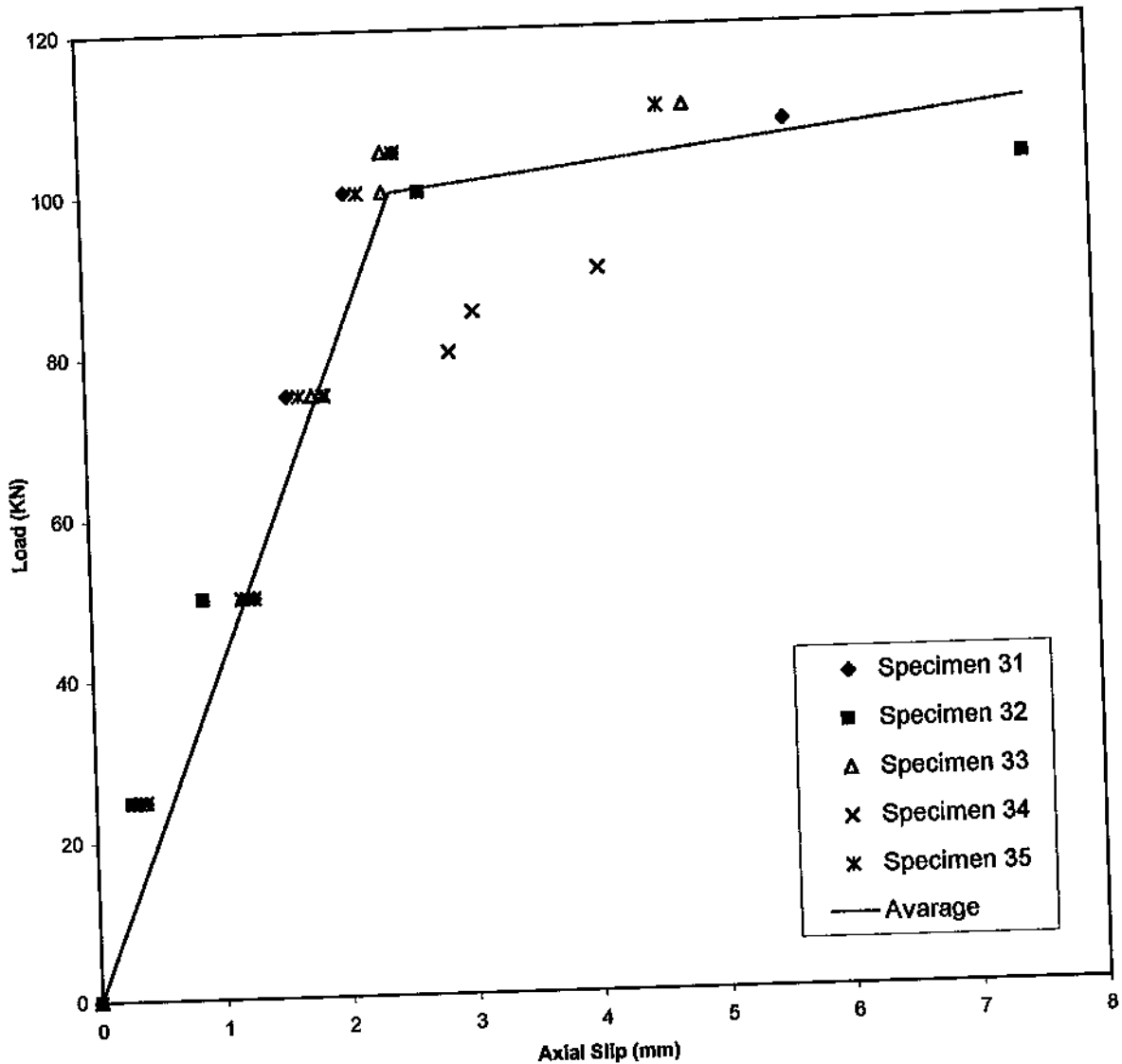


Figure 4.13. Graphical Representation for Data of Group 4

#### 4.1.5. Group 5, Concrete Filled Steel Tubes

This group of columns was included to determine the ultimate strength of composite columns when cast monolithically with the steel tubes and compare it with the strength of the retrofitted columns of groups 1 and 2. The key factor affecting the behavior and reliability of such an assumption is the bond strength between the steel jacket and the concrete inside.

Failure of Group 5 members occurred due to the local buckling of the steel jacket accompanied by yielding of the jacket in compression and subsequently crushing of the concrete core as shown in Figure 4.14.

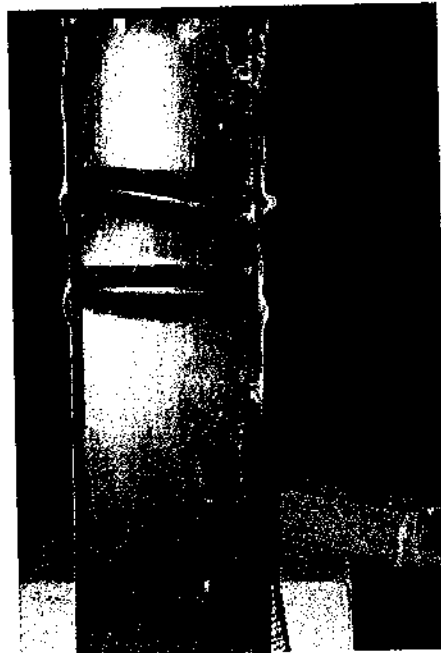


Figure 4.14. Typical Behavior of Group 5 Specimens

This group consisted of two sets of data for each type of loading, these data are:

- a) **Group 5-a:** Two specimens were loaded in an axially concentric manner to investigate the maximum axial capacity of the concrete filled tubes. The results are shown in Table 4.8. These results can be represented as an average best-fit curve typical of this group of specimens as shown in Figure 4.15.

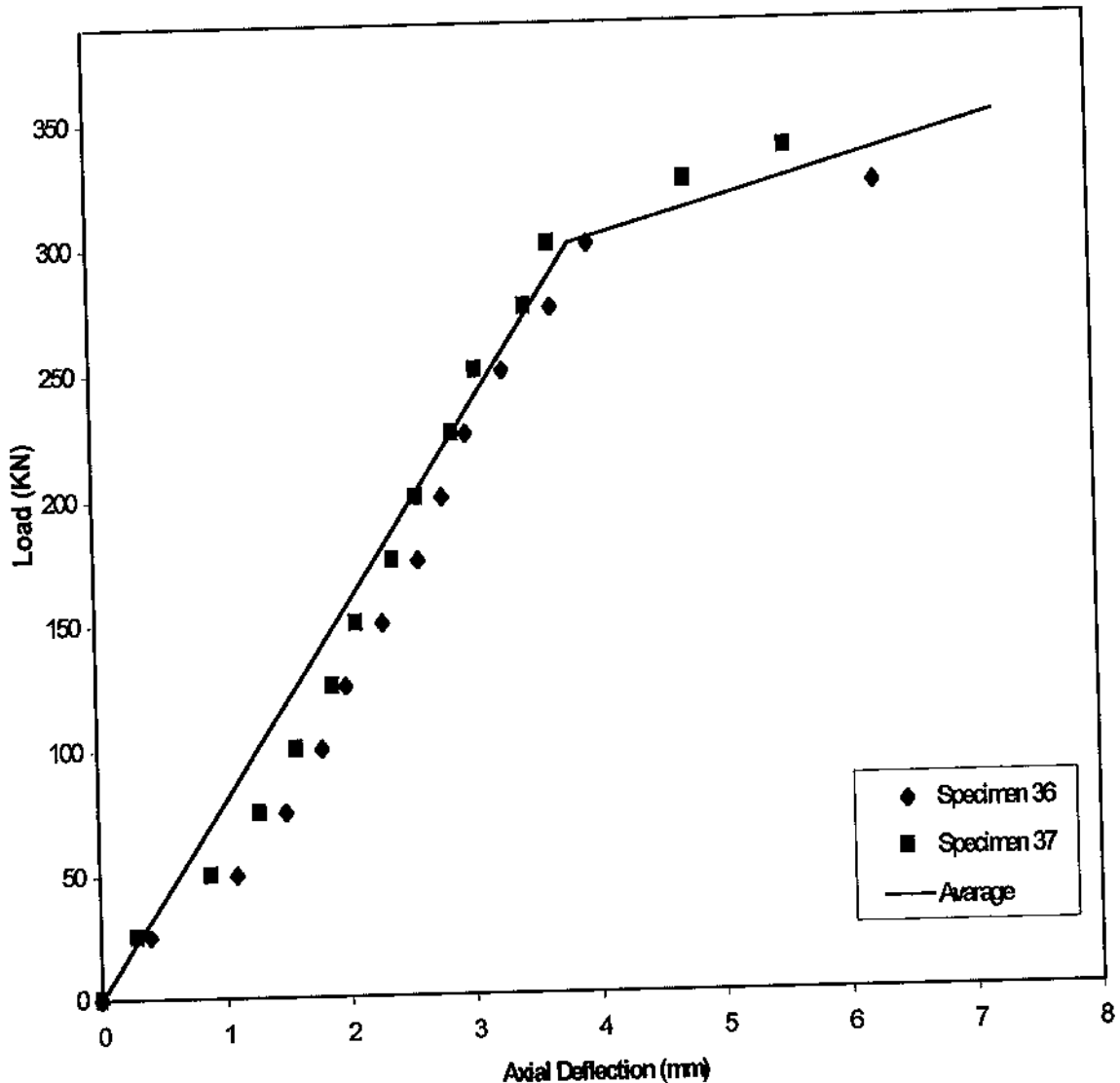


Figure 4.15. Graphical Representation of Data of Group 5-a

Table 4.8. Experimental Data for (Group 5-a) Specimens

Specimen Number			
36		37	
Load	Axial Deflection (mm)	Load	Axial Deflection (mm)
0	0	0	0
25	0.4	25	0.3
50	1.1	50	0.9
75	1.5	75	1.3
100	1.8	100	1.6
125	2	125	1.9
150	2.3	150	2.1
175	2.6	175	2.4
200	2.8	200	2.6
225	3	225	2.9
250	3.3	250	3.1
275	3.7	275	3.5
300	4	300	3.7
323	6.3	325	4.8
		337	5.6

Table 4.9. Experimental Data for (Group 5-b) Specimens

Specimen Number			
38		39	
Load	Axial Deflection (mm)	Load	Axial Deflection (mm)
0		0	
25	0.3	25	0.4
50	1.1	50	1.3
75	1.5	75	1.7
100	1.9	100	2.3
125	2.5	125	2.8
150	3.3	150	3.4
175	4.2	175	4.4
200	5	200	5.1
210	5.5	210	5.8
220	6.1	220	6.3
230	6.3	222	6.7
235	6.5		



The reason is that when the moment is applied to Group 2-b specimens, the extreme fibers at the top and bottom (Figure 4.5-a) reach their ultimate strength and subsequently fail with less ductility than the Group 1-b specimens that shares the axial stresses with the steel jacket, while the steel jacket in Group 2-b has not developed its full confinement capacity.

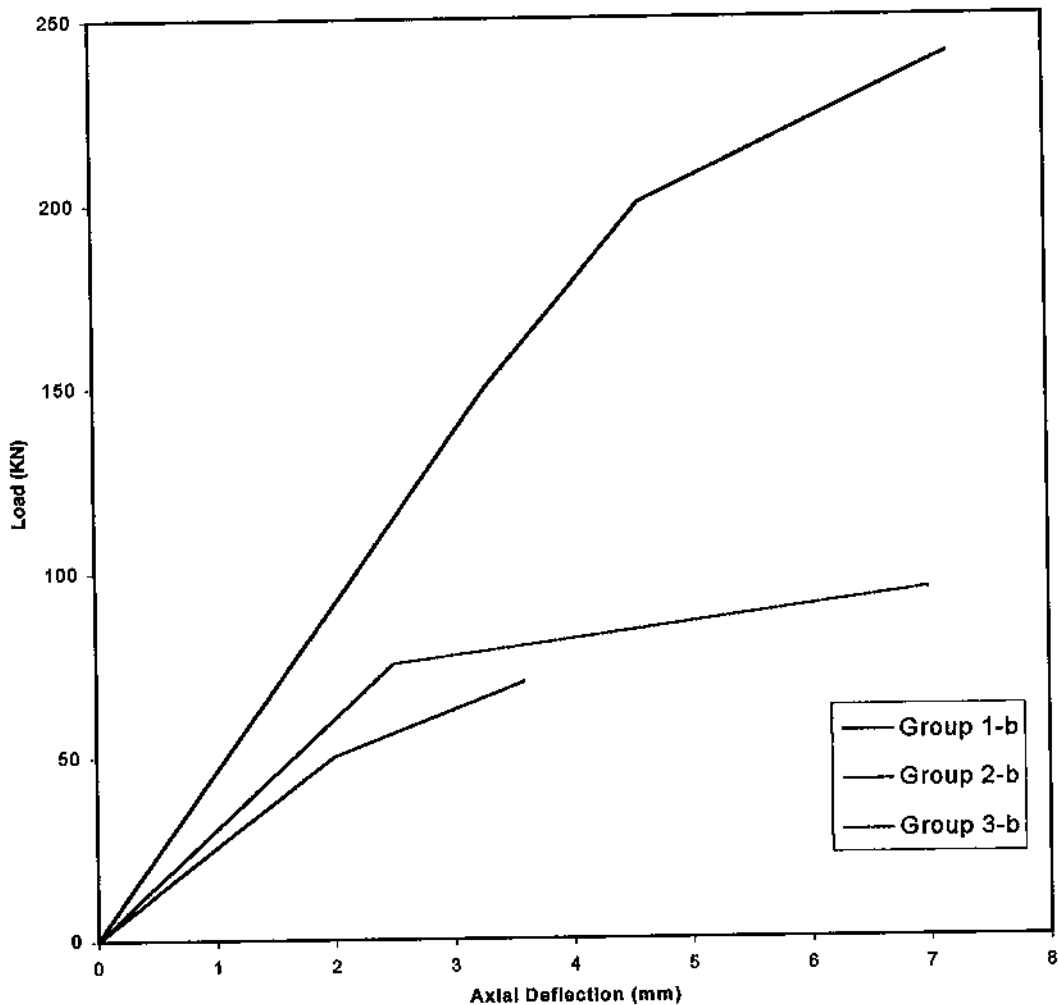


Figure 4.20, Comparison of Group 1-b, Group 2-b and Group 3-b

## 5. DESIGN CONSIDERATIONS

In this chapter the findings and conclusions of the previous chapters will be reflected into meaningful terms to assist the designer of a retrofitting system for a square reinforced concrete column in achieving reliable and economical design.

### 5.1 Confinement Pressure

Richart et. al. applied a fluid pressure to his specimens; therefore the easiest part of his formula for the confined concrete strength, Equation (2-4), was the determination of the value of the lateral confining pressure since this term was pre-defined by the nature of the experiment. Ben-Zvi et. al. suggested applying a prestressing force to the steel jacket so that the confining pressure will be pre-determined. The Seismic Retrofitting Manual for Highway Bridges specified that the thickness of the steel jacket be calculated as in Equation (2-14) which can be rewritten as;

$$f_t = \frac{400t_j}{D} \dots\dots\dots(5-1)$$

where,  $D$  = the diameter of the column.

$t_j$  = the steel jacket thickness

$f_l$  = confining pressure

$f_j$  = the stress induced in the jacket.

The above equation can be misleading since it suggests that when the thickness of the steel jacket is increased the confining pressure increase linearly, which is certainly not exact. Obviously the confinement pressure is a function of the concrete strength as well as the strength of the steel jacket.

In an effort to achieve a more comprehensive approach for determining the confinement pressure and steel jacket thickness, first the following approximation is borrowed from the Seismic Retrofitting Manual for Highway Bridges:

$$f'_{cc} = 1.5f'_c \quad \dots\dots\dots(2-15)$$

where;  $f'_{cc}$  = confined concrete compressive strength

$f'_c$  = unconfined concrete compressive strength

Using the Richart model for confinement with  $k_l = 2.0$  as suggested by Lam and Teng, then:

$$1.5f'_{cc} = f'_c + 2f_l \quad \dots\dots\dots(5-2)$$

$$\text{or, } f_1 = \frac{f'_{co}}{4} \dots\dots\dots(5-3)$$

Referring to Equation (2-13)

$$f_1 \cdot D = 2t_j \cdot f_j \dots\dots\dots(2-13)$$

where,  $D$  = the diameter of the column.

$t_j$  = the steel jacket thickness

$f_1$  = confining pressure

$f_j$  = the stress induced in the jacket.

and assuming that when the concrete reaches its ultimate confined strength, the steel jacket reaches its yield stress, then Equation 2-13 becomes:

$$f_1 D = 2t_j f_{jy} \dots\dots\dots(5-4)$$

where,  $f_{jy}$  = yield strength of steel jacket.

substituting the value of  $f_1$  determined in Equation 5-3;

$$\frac{f'_{co}}{4} D = 2t_j f_{jy} \dots\dots\dots(5-5)$$

rearranging we get;

$$t_j = \frac{f'_{co}}{8f_{jy}} D \dots\dots\dots(5-6)$$

and the confining pressure is calculated by:

$$f_1 = \frac{2t_j f_{jy}}{D}, \text{ for circular jacket with diameter } D \dots\dots\dots(5-7)$$

It is interesting to notice the resemblance between Equation 5-7 derived analytically and Equation 2-37 that was derived empirically by

Orito et. al. for confined concrete with unbonded steel tubes.

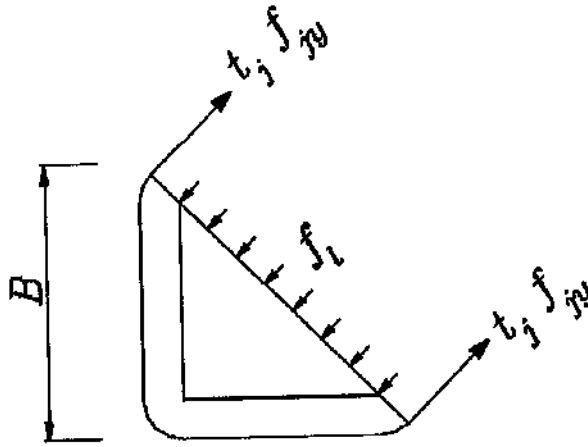


Figure 5.1 Square Shaped Steel Jacket

For square columns the largest splitting force develops along the diagonal of the square jacket with face  $B$ , as shown in Figure 5.1, thus;

$$f_c B \sqrt{2} = 2 t_j f_y \quad \dots\dots\dots(5-8)$$

Suter and Pinzelli, 2001, tested square columns with jacket fillet size ranging from 5 to 25 mm. The effectiveness of confinement varied linearly, and reached its maximum when the fillet size was 25mm, consequently the thickness of a square shaped steel jacket becomes,

$$t_j = \frac{f_c}{f_y} \cdot \frac{B \sqrt{2}}{8 \cdot k_f} \quad \dots\dots\dots(5-9)$$

where,  $B$  = dimension of the face of the steel jacket.

$$k_f = \frac{r_f}{25} = \text{effectiveness of confinement.}$$

$r_f$  = radius of steel jacket corner fillet;  $5\text{mm} \leq r_f \leq 25\text{mm}$

and,  $f_c = \frac{2 t_j f_y}{B \sqrt{2}}$ , for square jackets .....(5-10)

## **5.2 Load Carrying Capacity of Retrofitted Column:**

Test results described earlier as well as other previous researches have shown an increase in strength of retrofitted columns, this increase is primarily contributed to the confinement effect of the steel jacket. Different techniques were investigated in this research, the appropriate load carrying capacity of both of them is compared here to existing design procedures, and where appropriate, suggestions are made to reach a better solution to the problem.

### **5.2.1 Retrofitted Columns with Full Jacket (Group 1)**

As discussed in the previous chapter, a retrofitted column with full steel jacket is similar in behavior to the concrete filled tube, and they both had the same ultimate strength. Using the ACI 318M-99 building code requirements for concrete filled tubes, Equation 2-25, first it has to be established whether to use confined strength of concrete as suggested by some researchers or unconfined strength of concrete as required by the ACI and agreed with the results of some researchers as well.

The confined concrete strength according to several models is calculated in Appendix C. These values are substituted in the following Equation 5-11; which is the ACI formula (Equation 2-28) without the safety factor (0.85); then results are compared in Figure 5.2.

$$P_u = 0.85A_c f_c + A_s f_y + A_j f_{jy} \dots\dots\dots(5-11)$$

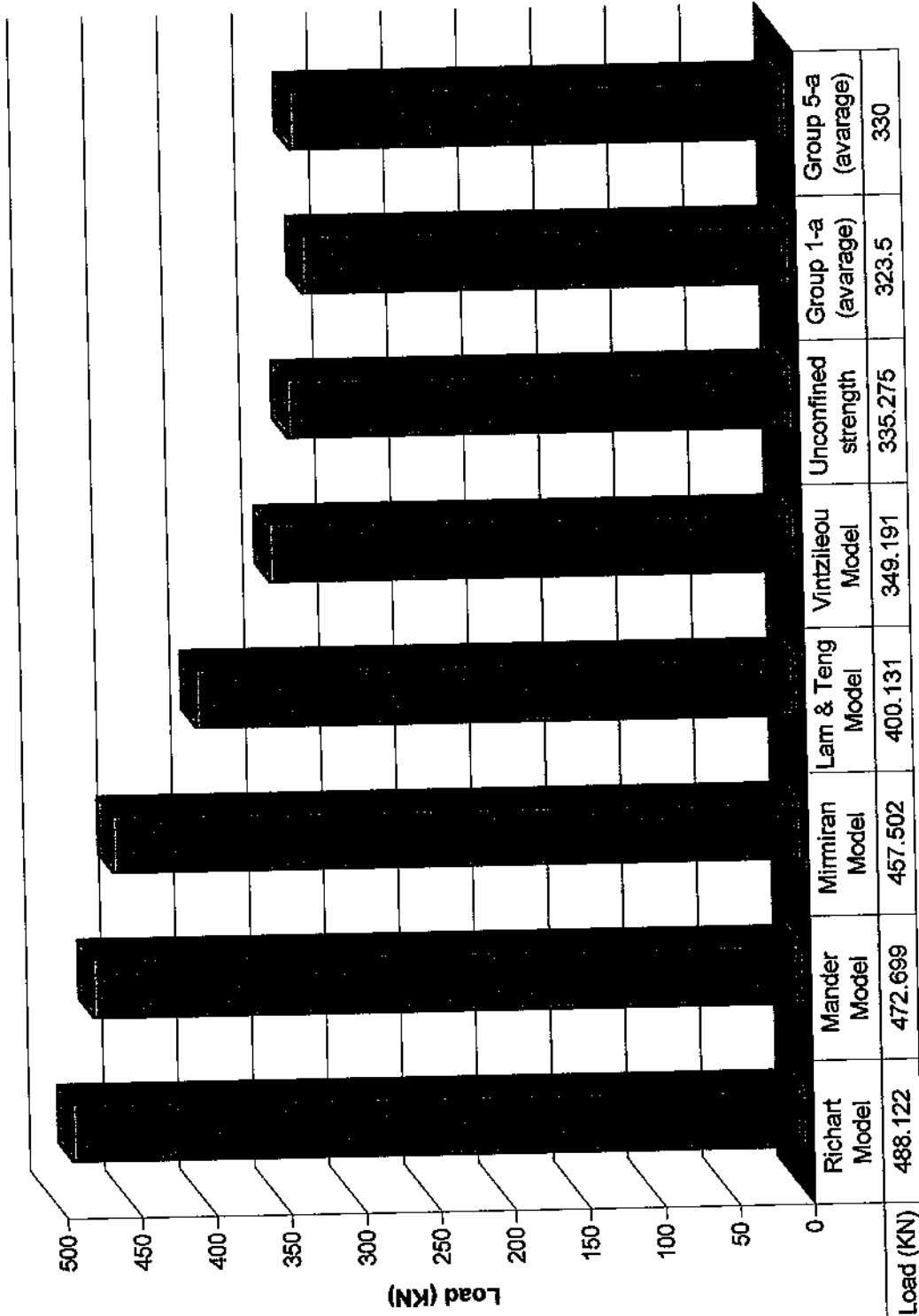


Figure 5.2. Comparison between Several Confined Concrete Models and Unconfined Concrete Strength using ACI Equation 5-11 with Experimental Results of Retrofitted Column and Concrete Filled Tubes.

where,  $P_u$  = ultimate axial strength of column.

$A_s$  = cross sectional area of reinforcing steel bars.

$f_y$  = yield strength of reinforcing steel bars.

$A_j$  = cross sectional area of steel tube (jacket).

$f_{jy}$  = yield strength of steel tube (jacket).

$A_c$  = cross sectional area of concrete.

$f_c$  = crushing strength of concrete (confined or unconfined as the case may require)

From the above chart, it is obvious that for square concrete columns retrofitted with full jackets and for concrete filled tubes CFT, the unconfined concrete strength generates the nearest prediction of the ultimate strength of the retrofitted column and the concrete filled tubes. This conclusion is consistent with the ACI and LRFD requirements and specifications, and follows the same experimental finding of Orito et. al.

The reason for this behavior is that when the steel jacket is subjected to axial loading, unlike the reinforcing bars embedded inside the concrete mass, the only restraint to buckling of steel jacket is the bond strength between the grout and the steel jacket. When the retrofitted column is subjected to axial loading it starts to deflect axially. At the point where the steel jacket starts to yield in compression and the concrete has reached its maximum compressive unconfined strength the



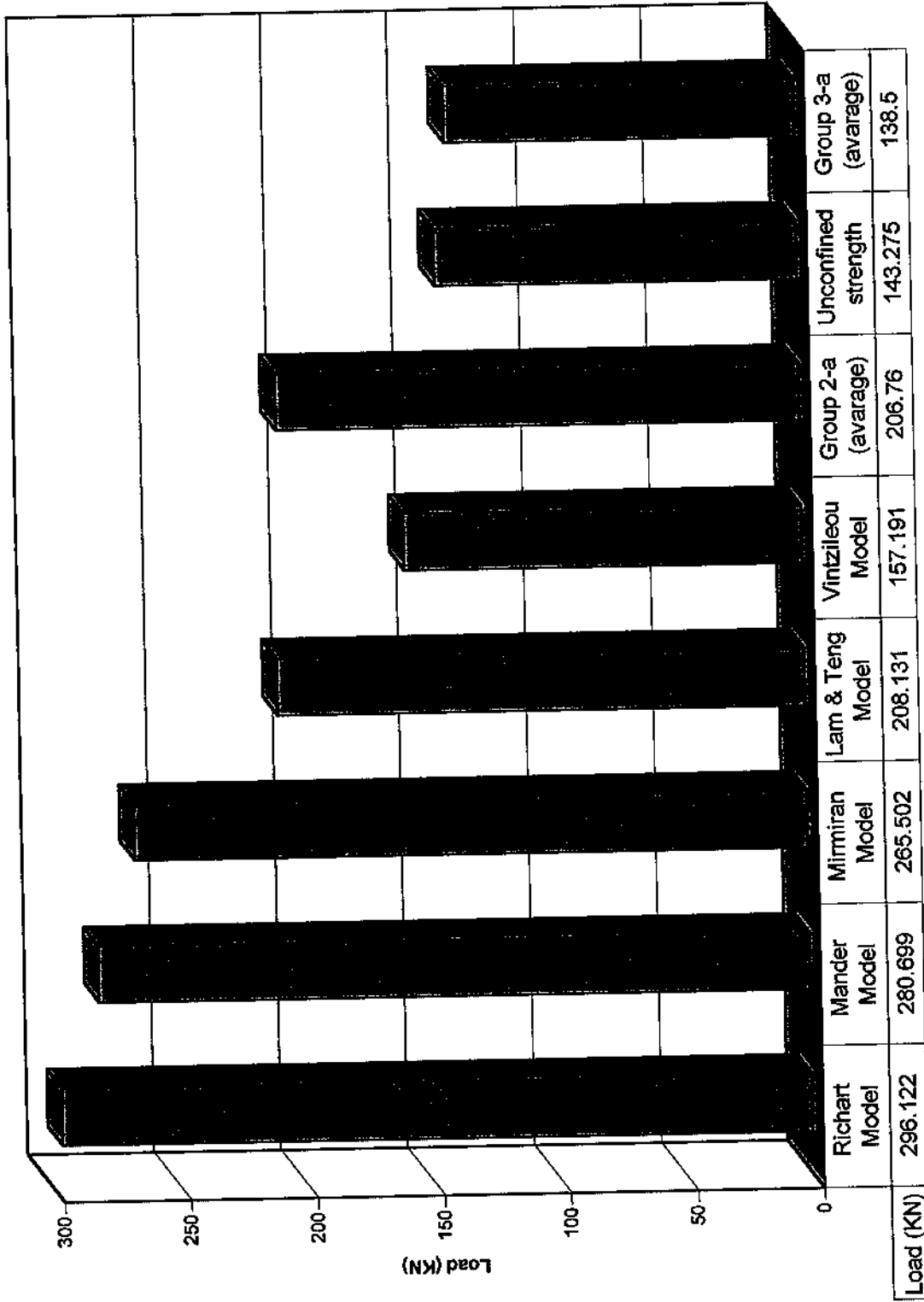


Figure 5.3. Comparison between Several Confined Concrete Models and Unconfined Concrete Strength using ACI Equation 5-12 with Experimental Results of Confined Columns with Steel Jackets and Reinforce Concrete columns.

From the above chart it is obvious that the values of the ultimate load derived from the Lam & Teng model are the closest to the experimental values of the confined concrete columns with steel jackets. The unconfined strength also conforms to the experimental results of the unconfined reinforced concrete columns.

Also it is interesting to note that the confined strength of concrete according to Lam & Teng  $f'_{cc} = 24.42 N/mm^2$ , i.e. its 1.6 larger than  $f'_{co}$ . This verifies the approximation made earlier in section 5.1 based on the Seismic Retrofitting Manual for Highway Bridges Equation 2-15.

### **5.3 Eccentric Loading**

When the retrofitted columns are subjected to bending through eccentrically placed loading, they attained the same compressive strength as their concentrically loaded counterparts, their expected eccentric loading was calculated using the unconfined strength. Group 1-b and Group 5-b expected theoretical strength was calculated as a composite member using unconfined strength and taking into account the contribution of the steel jacket (tube). Group 3-b expected theoretical strength was calculated as a reinforced concrete column with unconfined concrete strength. Group 2-b expected theoretical strength was calculated

the same as Group 3-b but with confined concrete strength. The results are shown in Figure 5-4 to Figure 5-6.

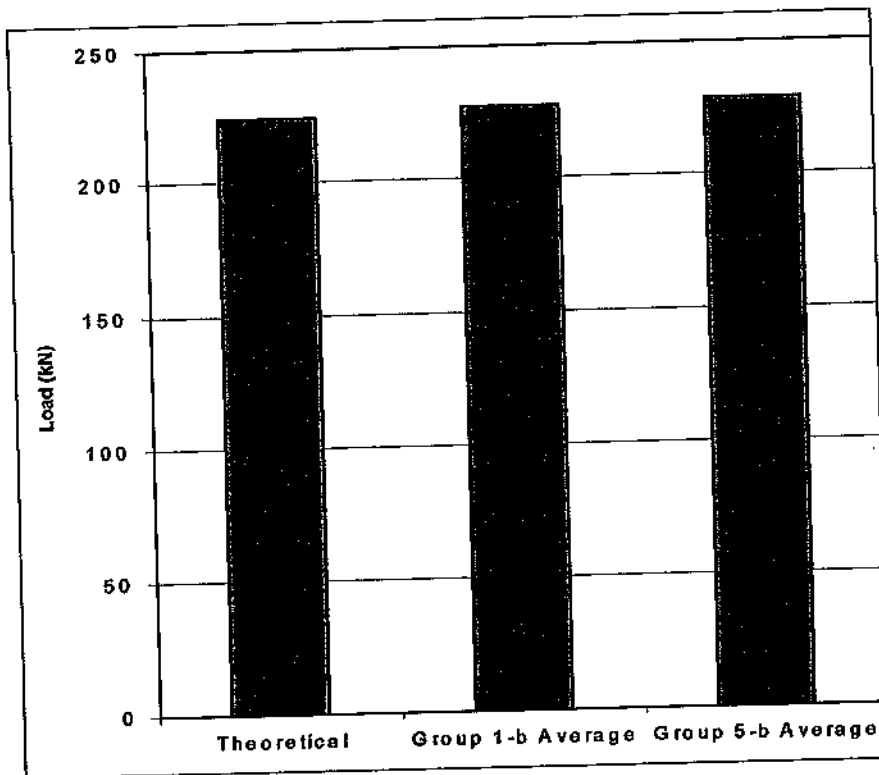


Figure 5.4. Group 1-b and Group 5-b Vs. Theoretical Strength

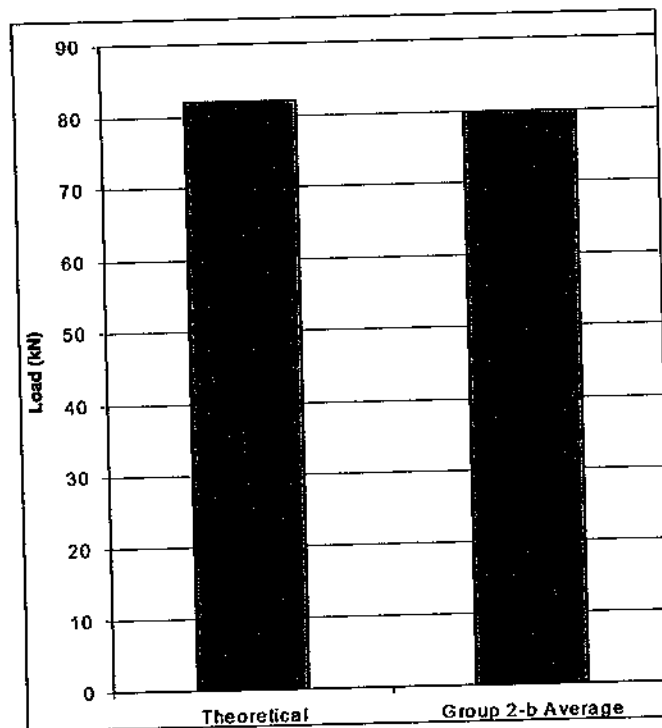


Figure 5.5. Group 2-b Vs. Theoretical Strength

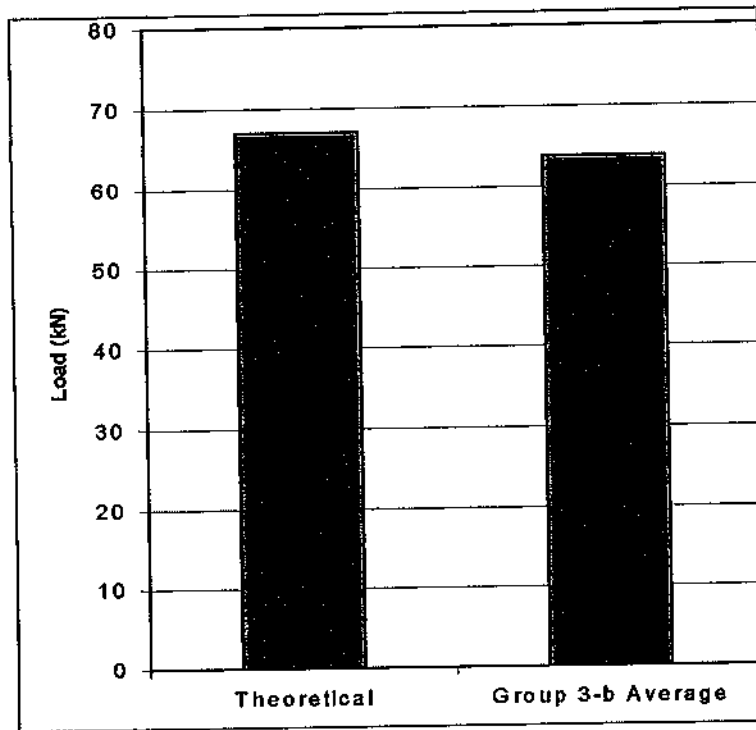


Figure 5.6. Group 3-b Vs. Theoretical Strength

The above charts show that although members retrofitted with full steel jacket and concrete filled steel tube are not expected to utilize confined strength of concrete, they are able to accommodate for higher eccentric loading, because of the composite action between the reinforced concrete and the steel jacket (tube).

This result coupled with a closer look at Figure 4.20 lead to the conclusion that if retrofitting is designed to achieve higher ductility of the retrofitted column, then confinement with steel jackets that does not extend the full length of the column is sufficient. But if the desired outcome is to have an increase in flexural strength as well as ductility of the column, then retrofitting with full steel jacket that extends to the full height of the column might be a better alternative.

## 6. CONCLUSIONS, RECOMMENDATIONS AND FURTHER RESEARCH

Several researchers have investigated the confined strength of concrete, models for the strength prediction was proposed and tested. Retrofitting of concrete columns depended primarily on the confinement of concrete with the purpose of increasing the compressive strength of the concrete core; therefore it was recommended that the steel jacket should not extend to the full height of the retrofitted reinforced concrete column. This investigation was aimed at:

- Determine the theoretical model that can best predict the confined concrete strength of square reinforced concrete columns.
- Explore the possibility of retrofitting square reinforced concrete columns with full height steel jackets.
- Suggest a design criterion for retrofitting square reinforced concrete columns.

The findings of this investigation are summarized in this chapter, and based on that, recommendations and further research possibilities are suggested.

## **6.1 Conclusions:**

1. **Retrofitting square reinforced concrete columns with full steel jackets can enhance the compressive strength of these columns more than double the strength of the original column.**
2. **The behavior of the retrofitted columns with full steel jackets resembles the behavior of the concrete filled tubes.**
3. **The ACI formula for concrete filled tubes estimates the strength of these columns using the unconfined concrete strength.**
4. **The minimum thickness of the steel tube (jacket) recommended by ACI and LRFD is conservative for confinement of concrete. Steel tube (jacket) thickness from Equation 5-9 has been sufficient for the confinement of concrete core of square reinforced concrete columns.**
5. **The Richart model with  $k_1=2.0$  as put forward by Lam & Teng was found to best predict the confined strength of square reinforced concrete columns retrofitted with steel jackets that do not extend the full height of the column.**
6. **The confined strength of concrete is approximately 1.5 times the unconfined strength.**

7. Confinement of reinforced concrete columns with steel jackets can enhance the ductility of the column, and retrofitting with full steel jacket can enhance ductility as well as the ultimate strength of the column subjected to eccentric axial loading.
8. The Mirmiran stress-strain relation was found to best represent the behavior of concrete core in retrofitted square reinforced concrete columns.

## **6.2 Recommendations:**

1. Determine the thickness of the steel jacket for retrofitting square reinforced concrete columns using the proposed equation:

$$t_j = \frac{f_{cc}'}{f_{jv}} \cdot \frac{B\sqrt{2}}{8 \cdot k_f} \dots\dots\dots(5-9)$$

2. Use confined concrete strength as defined by Richart, Equation 2-4, with  $k_1=2.0$  to calculate the ultimate confined compressive strength of the section when retrofitting square reinforced concrete columns with confining steel jackets that do not extend the full height of the column. The steel jacket will only contribute to the confinement of concrete.
3. Use the ACI 318M-99 design criteria, Equation 2-28, to determine the design strength of retrofitted square reinforced concrete columns with

steel jackets that extend the full height of the column or when designing a new square shaped concrete filled steel tube with unconfined concrete strength.

### **6.3 Further Research:**

1. Investigate the possibility of extending the same retrofitting technique of full steel jacket to rectangular reinforced concrete columns with steel jackets.
2. Investigate the validity of Equation 5-6 derived to determine the thickness of the steel tube (jacket) of circular sections.
3. Explore several connection details between the steel jacket and other members of the structure (slabs / footings) when using full height jacket to ensure load transfer from those elements to the steel jacket, and suggest the best detail for each case of loading.
4. Tests have shown increased ductility of the retrofitted column, therefore this retrofitting system should be investigated under cyclic loading to establish its applicability in seismic areas.
5. This experiment was done with no initial loading on the reinforced concrete columns. Tests done by Ersoy *et al.* (1993) have shown that repaired columns with jackets made under load could carry only 50%



made under load could carry only 50% of the reference specimens. This might be expected when depending on confined strength, the concrete will have dilated laterally when subjected to initial loading, therefore part of the expected "passive stress" would have been wasted. But when using the full-height steel jacket the behavior might be different, since the additional load is shared with the steel jacket itself and confinement of concrete is not required. An experimental program to verify this is suggested.

## Appendix A: Concrete Mix Design

The concrete used was designed to have a cylinder crushing strength after 28 days  $f_{co}' = 15 \text{ N/mm}^2$  (equivalent to 28 day cube strength  $f_{cu}' = 18.75 \text{ N/mm}^2$ ). Following is the design proportions used to achieve this strength:

$$\text{Design mean cylinder strength required} = 15 \times 1.16 = 17.4 \text{ N/mm}^2$$

$$\text{Design equivalent mean cube strength} = \frac{17.4}{0.80} = 21.75 \text{ N/mm}^2$$

$$\text{Water to cement ratio} = 0.65$$

Maximum coarse aggregate size used: 10 mm

Minimum fine aggregate size used: retained on sieve # 200

Aggregate to cement ratio by weight = 4.9 : 1.0

Fine Aggregate = 35% of total aggregate

Course Aggregate = 65% of total aggregate

Slump test value = 80 mm

Cube strength results are listed in table A-1

Cube Number	$f_{cu}' = \text{N/mm}^2$
1	23.2
2	23.55556
3	20.97778
4	21.2
5	23.33333

**Table A-1 Cube Strength**

Actual mean Cube strength =  $22.45 \text{ N/mm}^2$

Standard deviation = 1.122

Number of cubes below design strength = none

## Appendix B: Computer Model

Sample input and output file for the computer model used in determining the ultimate strength of retrofitted square reinforced concrete columns with steel jacket is presented here.

### B.1 Input File:

; File C:\Khair\Thesis\SAP results\Load=150KN.\$2k saved 6/25/02 18:53:51 in N-mm

SYSTEM

DOF=UX,UY,UZ,RX,RY,RZ LENGTH=mm FORCE=N PAGE=SECTIONS

JOINT

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2	X=-61	Y=-61	Z=750
3	X=-61	Y=61	Z=0
4	X=-61	Y=61	Z=750
5	X=61	Y=-61	Z=0
6	X=61	Y=-61	Z=750
7	X=61	Y=61	Z=0
8	X=61	Y=61	Z=750
9	X=45	Y=45	Z=700
10	X=61	Y=61	Z=700
11	X=45	Y=-45	Z=700
12	X=61	Y=-61	Z=700
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14	X=-45	Y=-45	Z=700
15	X=-61	Y=61	Z=700
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21	X=-61	Y=-61	Z=650
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 ADD=7 DOF=U1,U2,U3,R1,R2,R3  
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 ADD=24 DOF=U1,U2,U3,R1,R2,R3  
 ADD=25 DOF=U1,U2,U3,R1,R2,R3  
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#### PATTERN

NAME=DEFAULT

#### MATERIAL

NAME=STEEL IDES=S M=7.827E-09 W=7.682E-05  
 T=0 E=200000 U=.3 A=.0000117 FY=400  
 NAME=CONC IDES=C M=2.401E-09 W=2.356E-05  
 T=0 E=15298 U=.2 A=.0000099

#### FRAME SECTION

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 AS=210.9375,210.9375  
 NAME=FSEC1 MAT=STEEL SH=R T=1,120 A=120 J=39.79 I=10,144000 AS=100,100

#### SHELL SECTION

NAME=SSEC1 MAT=CONC TYPE=Plate,Thin TH=5

#### FRAME

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 281 J=128,120 SEC=FSEC2 NSEG=2 ANG=0  
 282 J=120,112 SEC=FSEC2 NSEG=2 ANG=0  
 283 J=112,104 SEC=FSEC2 NSEG=2 ANG=0  
 284 J=104,96 SEC=FSEC2 NSEG=2 ANG=0  
 285 J=96,88 SEC=FSEC2 NSEG=2 ANG=0  
 286 J=88,80 SEC=FSEC2 NSEG=2 ANG=0  
 287 J=80,72 SEC=FSEC2 NSEG=2 ANG=0  
 288 J=72,64 SEC=FSEC2 NSEG=2 ANG=0  
 289 J=64,56 SEC=FSEC2 NSEG=2 ANG=0  
 290 J=56,48 SEC=FSEC2 NSEG=2 ANG=0  
 291 J=48,40 SEC=FSEC2 NSEG=2 ANG=0  
 292 J=40,28 SEC=FSEC2 NSEG=2 ANG=0  
 293 J=28,16 SEC=FSEC2 NSEG=2 ANG=0  
 294 J=16,32 SEC=FSEC2 NSEG=2 ANG=0  
 295 J=26,123 SEC=FSEC2 NSEG=2 ANG=0  
 296 J=123,115 SEC=FSEC2 NSEG=2 ANG=0  
 297 J=115,107 SEC=FSEC2 NSEG=2 ANG=0  
 298 J=107,99 SEC=FSEC2 NSEG=2 ANG=0  
 299 J=99,91 SEC=FSEC2 NSEG=2 ANG=0  
 300 J=91,83 SEC=FSEC2 NSEG=2 ANG=0  
 301 J=83,75 SEC=FSEC2 NSEG=2 ANG=0  
 302 J=75,67 SEC=FSEC2 NSEG=2 ANG=0  
 303 J=67,59 SEC=FSEC2 NSEG=2 ANG=0  
 304 J=59,51 SEC=FSEC2 NSEG=2 ANG=0  
 305 J=51,43 SEC=FSEC2 NSEG=2 ANG=0  
 306 J=43,35 SEC=FSEC2 NSEG=2 ANG=0  
 307 J=35,19 SEC=FSEC2 NSEG=2 ANG=0  
 308 J=19,11 SEC=FSEC2 NSEG=2 ANG=0  
 309 J=11,34 SEC=FSEC2 NSEG=2 ANG=0

## SHELL

1 J=4,32,8,33 SEC=SSEC1  
 2 J=33,34,8,6 SEC=SSEC1  
 3 J=34,31,6,2 SEC=SSEC1

4 J=31,32,2,4 SEC=SSEC1  
5 J=14,11,16,9 SEC=SSEC1  
6 J=22,19,28,17 SEC=SSEC1  
7 J=38,35,40,29 SEC=SSEC1  
8 J=46,43,48,41 SEC=SSEC1  
9 J=31,34,32,33 SEC=SSEC1  
10 J=54,51,56,49 SEC=SSEC1  
11 J=62,59,64,57 SEC=SSEC1  
12 J=70,67,72,65 SEC=SSEC1  
13 J=78,75,80,73 SEC=SSEC1  
14 J=86,83,88,81 SEC=SSEC1  
15 J=94,91,96,89 SEC=SSEC1  
16 J=102,99,104,97 SEC=SSEC1  
17 J=110,107,112,105 SEC=SSEC1  
18 J=118,115,120,113 SEC=SSEC1  
19 J=126,123,128,121 SEC=SSEC1  
21 J=15,16,10,9 SEC=SSEC1  
22 J=9,11,10,12 SEC=SSEC1  
23 J=11,14,12,13 SEC=SSEC1  
24 J=14,16,13,15 SEC=SSEC1  
25 J=27,28,18,17 SEC=SSEC1  
26 J=17,19,18,20 SEC=SSEC1  
27 J=19,22,20,21 SEC=SSEC1  
28 J=22,28,21,27 SEC=SSEC1  
29 J=39,40,30,29 SEC=SSEC1  
30 J=29,35,30,36 SEC=SSEC1  
31 J=35,38,36,37 SEC=SSEC1  
32 J=38,40,37,39 SEC=SSEC1  
33 J=47,48,42,41 SEC=SSEC1  
34 J=41,43,42,44 SEC=SSEC1  
35 J=43,46,44,45 SEC=SSEC1  
36 J=46,48,45,47 SEC=SSEC1  
37 J=55,56,50,49 SEC=SSEC1  
38 J=49,51,50,52 SEC=SSEC1  
39 J=51,54,52,53 SEC=SSEC1  
40 J=54,56,53,55 SEC=SSEC1  
41 J=63,64,58,57 SEC=SSEC1  
42 J=57,59,58,60 SEC=SSEC1  
43 J=59,62,60,61 SEC=SSEC1  
44 J=62,64,61,63 SEC=SSEC1  
45 J=71,72,66,65 SEC=SSEC1  
46 J=65,67,66,68 SEC=SSEC1  
47 J=67,70,68,69 SEC=SSEC1  
48 J=70,72,69,71 SEC=SSEC1  
49 J=79,80,74,73 SEC=SSEC1  
50 J=73,75,74,76 SEC=SSEC1  
51 J=75,78,76,77 SEC=SSEC1  
52 J=78,80,77,79 SEC=SSEC1  
53 J=87,88,82,81 SEC=SSEC1  
54 J=81,83,82,84 SEC=SSEC1  
55 J=83,86,84,85 SEC=SSEC1  
56 J=86,88,85,87 SEC=SSEC1  
57 J=95,96,90,89 SEC=SSEC1  
58 J=89,91,90,92 SEC=SSEC1  
59 J=91,94,92,93 SEC=SSEC1  
60 J=94,96,93,95 SEC=SSEC1  
61 J=103,104,98,97 SEC=SSEC1  
62 J=97,99,98,100 SEC=SSEC1  
63 J=99,102,100,101 SEC=SSEC1  
64 J=102,104,101,103 SEC=SSEC1  
65 J=111,112,106,105 SEC=SSEC1

```

66 J=105,107,106,108 SEC=SSEC1
67 J=107,110,108,109 SEC=SSEC1
68 J=110,112,109,111 SEC=SSEC1
69 J=119,120,114,113 SEC=SSEC1
70 J=113,115,114,116 SEC=SSEC1
71 J=115,118,116,117 SEC=SSEC1
72 J=118,120,117,119 SEC=SSEC1
73 J=127,128,122,121 SEC=SSEC1
74 J=121,123,122,124 SEC=SSEC1
75 J=123,126,124,125 SEC=SSEC1
76 J=126,128,125,127 SEC=SSEC1

```

## LOAD

```

NAME=LOAD1 SW=1
TYPE=UNIFORM
ADD=1 UZ=-10
ADD=2 UZ=-10
ADD=3 UZ=-10
ADD=4 UZ=-10
ADD=9 UZ=-10

```

## OUTPUT

```

ELEM=JOINT TYPE=REAC LOAD=LOAD1
ELEM=JOINT TYPE=DISP LOAD=LOAD1

```

## END

; The following data is used for graphics, design and pushover analysis.  
; If changes are made to the analysis data above, then the following data  
; should be checked for consistency.

## SAP2000 V7.12 SUPPLEMENTAL DATA

```

GRID GLOBAL X "1" -61
GRID GLOBAL X "2" -45
GRID GLOBAL X "3" 45
GRID GLOBAL X "4" 61
GRID GLOBAL Y "5" -61
GRID GLOBAL Y "6" -45
GRID GLOBAL Y "7" 45
GRID GLOBAL Y "8" 61
GRID GLOBAL Z "9" 0
GRID GLOBAL Z "10" 750
MATERIAL STEEL FY 400
MATERIAL CONC FYREBAR 200 FYSHEAR 100 FC 15 FCSHEAR 15
CONCRETESECTION FSEC2 COLUMN COVER .5 REBAR RR-3-3
STATICLOAD LOAD1 TYPE DEAD
END SUPPLEMENTAL DATA

```

**B.2 Output File:**

S A P 2 0 0 0 (R)

Structural Analysis Programs

Nonlinear Version 7.11

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results produced by this program

25 Jun 2002 18:53:51

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D I S P L A C E M E N T   D E G R E E S   O F   F R E E D O M

(A) = Active DOF, equilibrium equation  
(-) = Restrained DOF, reaction computed  
(+) = Constrained DOF  
(>) = External substructure DOF  
( ) = Null DOF

JOINTS		UX	UY	UZ	RX	RY	RZ
1		-	-	-	-	-	-
2		A	A	A	A	A	A
3		-	-	-	-	-	-
4		A	A	A	A	A	A
5		-	-	-	-	-	-
6		A	A	A	A	A	A
7		-	-	-	-	-	-
8 TO	22	A	A	A	A	A	A
23 TO	26	-	-	-	-	-	-
27 TO	128	A	A	A	A	A	A

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A S S E M B L E D   J O I N T   M A S S E S

IN GLOBAL COORDINATES

JOINT	UX	UY	UZ	RX	RY	RZ
1	2.35E-05	2.35E-05	2.35E-05	.000000	.000000	.000000
2	0.000156	0.000156	0.000156	.000000	.000000	.000000
3	2.35E-05	2.35E-05	2.35E-05	.000000	.000000	.000000
4	0.000156	0.000156	0.000156	.000000	.000000	.000000
5	2.35E-05	2.35E-05	2.35E-05	.000000	.000000	.000000
6	0.000156	0.000156	0.000156	.000000	.000000	.000000
7	2.35E-05	2.35E-05	2.35E-05	.000000	.000000	.000000
8	0.000156	0.000156	0.000156	.000000	.000000	.000000
9	0.000126	0.000126	0.000126	.000000	.000000	.000000
10	0.000179	0.000179	0.000179	.000000	.000000	.000000
11	0.000126	0.000126	0.000126	.000000	.000000	.000000
12	0.000179	0.000179	0.000179	.000000	.000000	.000000
13	0.000179	0.000179	0.000179	.000000	.000000	.000000
14	0.000126	0.000126	0.000126	.000000	.000000	.000000
15	0.000179	0.000179	0.000179	.000000	.000000	.000000



77	0.000179	0.000179	0.000179	.000000	.000000	.000000
78	0.000126	0.000126	0.000126	.000000	.000000	.000000
79	0.000179	0.000179	0.000179	.000000	.000000	.000000
80	0.000126	0.000126	0.000126	.000000	.000000	.000000
81	0.000126	0.000126	0.000126	.000000	.000000	.000000
82	0.000179	0.000179	0.000179	.000000	.000000	.000000
83	0.000126	0.000126	0.000126	.000000	.000000	.000000
84	0.000179	0.000179	0.000179	.000000	.000000	.000000
85	0.000179	0.000179	0.000179	.000000	.000000	.000000
86	0.000126	0.000126	0.000126	.000000	.000000	.000000
87	0.000179	0.000179	0.000179	.000000	.000000	.000000
88	0.000126	0.000126	0.000126	.000000	.000000	.000000
89	0.000126	0.000126	0.000126	.000000	.000000	.000000
90	0.000179	0.000179	0.000179	.000000	.000000	.000000
91	0.000126	0.000126	0.000126	.000000	.000000	.000000
92	0.000179	0.000179	0.000179	.000000	.000000	.000000
93	0.000179	0.000179	0.000179	.000000	.000000	.000000
94	0.000126	0.000126	0.000126	.000000	.000000	.000000
95	0.000179	0.000179	0.000179	.000000	.000000	.000000
96	0.000126	0.000126	0.000126	.000000	.000000	.000000
97	0.000126	0.000126	0.000126	.000000	.000000	.000000
98	0.000179	0.000179	0.000179	.000000	.000000	.000000
99	0.000126	0.000126	0.000126	.000000	.000000	.000000
100	0.000179	0.000179	0.000179	.000000	.000000	.000000
101	0.000179	0.000179	0.000179	.000000	.000000	.000000
102	0.000126	0.000126	0.000126	.000000	.000000	.000000
103	0.000179	0.000179	0.000179	.000000	.000000	.000000
104	0.000126	0.000126	0.000126	.000000	.000000	.000000
105	0.000126	0.000126	0.000126	.000000	.000000	.000000
106	0.000179	0.000179	0.000179	.000000	.000000	.000000
107	0.000126	0.000126	0.000126	.000000	.000000	.000000
108	0.000179	0.000179	0.000179	.000000	.000000	.000000
109	0.000179	0.000179	0.000179	.000000	.000000	.000000
110	0.000126	0.000126	0.000126	.000000	.000000	.000000
111	0.000179	0.000179	0.000179	.000000	.000000	.000000
112	0.000126	0.000126	0.000126	.000000	.000000	.000000
113	0.000126	0.000126	0.000126	.000000	.000000	.000000
114	0.000179	0.000179	0.000179	.000000	.000000	.000000
115	0.000126	0.000126	0.000126	.000000	.000000	.000000
116	0.000179	0.000179	0.000179	.000000	.000000	.000000
117	0.000179	0.000179	0.000179	.000000	.000000	.000000
118	0.000126	0.000126	0.000126	.000000	.000000	.000000
119	0.000179	0.000179	0.000179	.000000	.000000	.000000
120	0.000126	0.000126	0.000126	.000000	.000000	.000000
121	0.000126	0.000126	0.000126	.000000	.000000	.000000
122	0.000179	0.000179	0.000179	.000000	.000000	.000000
123	0.000126	0.000126	0.000126	.000000	.000000	.000000
124	0.000179	0.000179	0.000179	.000000	.000000	.000000
125	0.000179	0.000179	0.000179	.000000	.000000	.000000
126	0.000126	0.000126	0.000126	.000000	.000000	.000000
127	0.000179	0.000179	0.000179	.000000	.000000	.000000
128	0.000126	0.000126	0.000126	.000000	.000000	.000000

T O T A L   A S S E M B L E D   J O I N T   M A S S E S

I N   G L O B A L   C O O R D I N A T E S

	UX	UY	UZ	RX	RY	RZ
TOTAL	0.018303	0.018303	0.018303	.000000	.000000	.000000

TOTAL ACCELERATED MASS AND LOCATION  
 TOTAL MASS ACTIVATED BY ACCELERATION LOADS, IN GLOBAL COORDINATES

	UX	UY	UZ
MASS	0.018149	0.018149	0.018149
X-LOC	-3.69E-16	-3.69E-16	-3.69E-16
Y-LOC	-2.05E-16	-2.05E-16	-2.05E-16
Z-LOC	397.016609	397.016609	397.016609

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JOINT DISPLACEMENTS

TRANSLATIONS AND ROTATIONS, IN GLOBAL COORDINATES

LOAD LOAD1 -----

JOINT	UX	UY	UZ	RX	RY	RZ
1	.000000	.000000	.000000	.000000	.000000	.000000
2	0.003630	0.004446	-0.908900	-0.000267	0.038051	-4.20E-06
3	.000000	.000000	.000000	.000000	.000000	.000000
4	0.003630	-0.004446	-0.908900	0.000267	0.038051	4.20E-06
5	.000000	.000000	.000000	.000000	.000000	.000000
6	-0.003630	0.004446	-0.908900	-0.000267	-0.038051	4.20E-06
7	.000000	.000000	.000000	.000000	.000000	.000000
8	-0.003630	-0.004446	-0.908900	0.000267	-0.038051	-4.20E-06
9	0.007424	0.001349	-1.296850	0.001596	-0.007733	7.31E-05
10	0.001846	0.000708	-0.876781	0.000201	-0.022874	1.94E-06
11	0.007424	-0.001349	-1.296850	-0.001596	-0.007733	-7.31E-05
12	0.001846	-0.000708	-0.876781	-0.000201	-0.022874	-1.94E-06
13	-0.001846	-0.000708	-0.876781	-0.000201	0.022874	1.94E-06
14	-0.007424	-0.001349	-1.296850	-0.001596	0.007733	7.31E-05
15	-0.001846	0.000708	-0.876781	0.000201	0.022874	-1.94E-06
16	-0.007424	0.001349	-1.296850	0.001596	0.007733	-7.31E-05
17	0.002403	0.001244	-1.096608	0.000988	-0.005387	3.17E-05
18	0.000632	0.001189	-0.831557	0.000127	-0.014459	6.83E-07
19	0.002403	-0.001244	-1.096608	-0.000988	-0.005387	-3.17E-05
20	0.000632	-0.001189	-0.831557	-0.000127	-0.014459	-6.83E-07
21	-0.000632	-0.001189	-0.831557	-0.000127	0.014459	6.83E-07
22	-0.002403	-0.001244	-1.096608	-0.000988	0.005387	3.17E-05
23	.000000	.000000	.000000	.000000	.000000	.000000
24	.000000	.000000	.000000	.000000	.000000	.000000
25	.000000	.000000	.000000	.000000	.000000	.000000
26	.000000	.000000	.000000	.000000	.000000	.000000
27	-0.000632	0.001189	-0.831557	0.000127	0.014459	-6.83E-07
28	-0.002403	0.001244	-1.096608	0.000988	0.005387	-3.17E-05
29	0.001771	0.000794	-0.945531	0.000625	-0.003357	2.57E-05
30	0.000429	0.000924	-0.778394	7.81E-05	-0.009118	5.84E-07
31	0.014591	0.004780	-1.578281	-0.003523	0.021118	-0.000175
32	0.014591	-0.004780	-1.578281	0.003523	0.021118	0.000175
33	-0.014591	-0.004780	-1.578281	0.003523	-0.021118	-0.000175
34	-0.014591	0.004780	-1.578281	-0.003523	-0.021118	0.000175
35	0.001771	-0.000794	-0.945531	-0.000625	-0.003357	-2.57E-05
36	0.000429	-0.000924	-0.778394	-7.81E-05	-0.009118	-5.84E-07

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37	-0.000429	-0.000924	-0.778394	-7.81E-05	0.009118	5.84E-07
38	-0.001771	-0.000794	-0.945531	-0.000625	0.003357	2.57E-05
39	-0.000429	0.000924	-0.778394	7.81E-05	0.009118	-5.84E-07
40	-0.001771	0.000794	-0.945531	0.000625	0.003357	-2.57E-05
41	0.001105	0.000520	-0.825609	0.000394	-0.002120	1.64E-05
42	0.000267	0.000610	-0.720198	4.77E-05	-0.005752	3.69E-07
43	0.001105	-0.000520	-0.825609	-0.000394	-0.002120	-1.64E-05
44	0.000267	-0.000610	-0.720198	-4.77E-05	-0.005752	-3.69E-07
45	-0.000267	-0.000610	-0.720198	-4.77E-05	0.005752	3.69E-07
46	-0.001105	-0.000520	-0.825609	-0.000394	0.002120	1.64E-05
47	-0.000267	0.000610	-0.720198	4.77E-05	0.005752	-3.69E-07
48	-0.001105	0.000520	-0.825609	0.000394	0.002120	-1.64E-05
49	0.000698	0.000327	-0.725319	0.000248	-0.001337	1.04E-05
50	0.000168	0.000383	-0.658828	2.94E-05	-0.003630	2.33E-07
51	0.000698	-0.000327	-0.725319	-0.000248	-0.001337	-1.04E-05
52	0.000168	-0.000383	-0.658828	-2.94E-05	-0.003630	-2.33E-07
53	-0.000168	-0.000383	-0.658828	-2.94E-05	0.003630	2.33E-07
54	-0.000698	-0.000327	-0.725319	-0.000248	0.001337	1.04E-05
55	-0.000168	0.000383	-0.658828	2.94E-05	0.003630	-2.33E-07
56	-0.000698	0.000327	-0.725319	0.000248	0.001337	-1.04E-05
57	0.000439	0.000204	-0.637406	0.000156	-0.000844	6.50E-06
58	0.000106	0.000238	-0.595455	1.82E-05	-0.002291	1.46E-07
59	0.000439	-0.000204	-0.637406	-0.000156	-0.000844	-6.50E-06
60	0.000106	-0.000238	-0.595455	-1.82E-05	-0.002291	-1.46E-07
61	-0.000106	-0.000238	-0.595455	-1.82E-05	0.002291	1.46E-07
62	-0.000439	-0.000204	-0.637406	-0.000156	0.000844	6.50E-06
63	-0.000106	0.000238	-0.595455	1.82E-05	0.002291	-1.46E-07
64	-0.000439	0.000204	-0.637406	0.000156	0.000844	-6.50E-06
65	0.000277	0.000127	-0.557293	9.87E-05	-0.000533	4.07E-06
66	6.71E-05	0.000147	-0.530817	1.14E-05	-0.001447	9.12E-08
67	0.000277	-0.000127	-0.557293	-9.87E-05	-0.000533	-4.07E-06
68	6.71E-05	-0.000147	-0.530817	-1.14E-05	-0.001447	-9.12E-08
69	-6.71E-05	-0.000147	-0.530817	-1.14E-05	0.001447	9.12E-08
70	-0.000277	-0.000127	-0.557293	-9.87E-05	0.000533	4.07E-06
71	-6.71E-05	0.000147	-0.530817	1.14E-05	0.001447	-9.12E-08
72	-0.000277	0.000127	-0.557293	9.87E-05	0.000533	-4.07E-06
73	0.000174	7.99E-05	-0.482094	6.23E-05	-0.000336	2.55E-06
74	4.24E-05	9.20E-05	-0.465380	7.13E-06	-0.000914	5.72E-08
75	0.000174	-7.99E-05	-0.482094	-6.23E-05	-0.000336	-2.55E-06
76	4.24E-05	-9.20E-05	-0.465380	-7.13E-06	-0.000914	-5.72E-08
77	-4.24E-05	-9.20E-05	-0.465380	-7.13E-06	0.000914	5.72E-08
78	-0.000174	-7.99E-05	-0.482094	-6.23E-05	0.000336	2.55E-06
79	-4.24E-05	9.20E-05	-0.465380	7.13E-06	0.000914	-5.72E-08
80	-0.000174	7.99E-05	-0.482094	6.23E-05	0.000336	-2.55E-06
81	0.000110	5.03E-05	-0.409986	3.93E-05	-0.000212	1.61E-06
82	2.68E-05	5.77E-05	-0.399438	4.49E-06	-0.000578	3.60E-08
83	0.000110	-5.03E-05	-0.409986	-3.93E-05	-0.000212	-1.61E-06
84	2.68E-05	-5.77E-05	-0.399438	-4.49E-06	-0.000578	-3.60E-08
85	-2.68E-05	-5.77E-05	-0.399438	-4.49E-06	0.000578	3.60E-08
86	-0.000110	-5.03E-05	-0.409986	-3.93E-05	0.000212	1.61E-06
87	-2.68E-05	5.77E-05	-0.399438	4.49E-06	0.000578	-3.60E-08
88	-0.000110	5.03E-05	-0.409986	3.93E-05	0.000212	-1.61E-06
89	6.99E-05	3.19E-05	-0.339821	2.47E-05	-0.000134	1.02E-06
90	1.70E-05	3.64E-05	-0.333177	2.82E-06	-0.000365	2.28E-08
91	6.99E-05	-3.19E-05	-0.339821	-2.47E-05	-0.000134	-1.02E-06
92	1.70E-05	-3.64E-05	-0.333177	-2.82E-06	-0.000365	-2.28E-08
93	-1.70E-05	-3.64E-05	-0.333177	-2.82E-06	0.000365	2.28E-08
94	-6.99E-05	-3.19E-05	-0.339821	-2.47E-05	0.000134	1.02E-06
95	-1.70E-05	3.64E-05	-0.333177	2.82E-06	0.000365	-2.28E-08
96	-6.99E-05	3.19E-05	-0.339821	2.47E-05	0.000134	-1.02E-06
97	4.48E-05	2.04E-05	-0.270869	1.54E-05	-8.39E-05	6.52E-07

## Appendix C: Calculation of Confined Strength of Concrete

The confined concrete strength according to the different models is calculate here:

Confinement pressure according to Equation 5-10:

$$f_l = \frac{2 \times 1 \times 400}{120 \times \sqrt{2}} = 4.71 \text{ N/mm}^2$$

**Richart Model:**

$$f'_{cc} = 15 + 4.1 \times 4.71 = 37.2 \text{ N/mm}^2$$

**Mander Model:**

$$f'_{cc} = 15 \left( -1.254 + 2.254 \sqrt{1 + \frac{7.94 \times 4.71}{15}} - 2 \times \frac{4.71}{15} \right) = 34.96 \text{ N/mm}^2$$

**Mirmiran Model:**

$$f'_{cc} = 15 + 6 \times (4.71)^{0.7} = 32.75 \text{ N/mm}^2$$

**Lam & Teng Model:**

$$f'_{cc} = 15 + 2 \times 4.71 = 24.42 \text{ N/mm}^2$$

**Vintzileou Model:**

$$\omega_w = \frac{4 \times 1}{120} = 0.0333$$

$$f'_{cc} = (1 + .6 \times 1 \times 0.0333)(1.15 - .0025 \times 15) \times 15 = 17.02 \text{ N/mm}^2$$

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## تلبيس الاعمده الخرسانيه مربعه الشكل بمقاطع معدنيه

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### ملخص

تقوية أعمدة الخرسانه المسلحه لتقاوم أحمال إضافيه بواسطة التلبيس بالمقاطع المعدنيه ممارسه هندسيه معروفه لتقوية و تصليح الاعمده.

إن التلبيس بالمقاطع المعدنيه رخيص التكاليف و التقنيه المستخدمه لا تتطلب عمال مهرة إلسي حد كبير كما أن هذه المقاطع لا تشكل عائقاً أو تخفض الفضاء و من السهل أن تفحص كما يمكن أن تتركب بينما المبنى قيد الاستعمال.

يمكن إستخدام التلبيس بالمقاطع المعدنيه لإصلاح أبنيه قائمه و إطالة عمر هذه الابنيه أو لتحويل الابنيه لإستعمال مغاير للإستعمال الحالي و بالتالي تحمل أحمال إضافيه نتيجة ذلك.

من خلال هذه الاطروحه تم دراسة ٣٩ عموداً من الخرسانه المسلحه لدراسة تلبيس الاعمده المربعه بالمقاطع المعدنيه مع مراجعة إجراءات التصميم مما سيزود المهندسين الاردنيين بالإثبات العلمي لهذه التقنيه و يساعد في تطوير تصاميم تلبيس الاعمده الخرسانيه بسهوله و ثقه.

لتحقيق هذا الغرض تم مقارنة المعادلات الموجوده في أبحاث سابقه منذ العام ١٩٢٨ و حتى عام ٢٠٠١ لقوة الخرسانه المحصوره بالنتائج العمليه التي حصلنا عليها في هذا البحث للأعمده الخرسانيه المربعه و الملبسه بمقاطع معدنيه لا تستمر لكامل طول العمود الخرساني و تم إعتقاد المعادله المناسبه لهذا النوع من الاعمده. كما تم إشتقاق معادله جديده لتحديد سماكة المقاطع المعدنيه لتحقيق أفضل حصر بواسطة تلبيس الاعمده المربعه بالمقاطع المعدنيه.

نتائج البحث أوضحت بأن الأعمده الخرسانيه المربعه الشكل و الملبسه بمقاطع معدنيه تمتد لكامل طول العمود الخرساني تحاكي في تصرفاتها الاعمده الخرسانيه المصبويه داخل المقاطع المعدنيه مربعه الشكل. و قد تم مقارنة النتائج العمليه مع معادلاتي ACI 318M-99 و LRFD لتصميم هذا النوع من الاعمده و ذلك للتأكد من صحة هذه الفرضيه، كما تم عمل نموذج باستخدام الحاسوب بمساعدة برنامج SAP-2000 و كانت النتائج متقاربه.

و تبين أيضاً أن الأعمده الخرسانيه المعرضه لأحامل لامركزيه و المحصوره بمقاطع معدنيه لا تمتد لكامل طول العمود الخرساني أصبحت لذنه أكثر من الأعمده غير الملبسه إلا أن الأعمده الملبسه بمقاطع معدنيه تمتد لكامل طول العمود الخرساني حصلت على زياده في قوة التحمل أكثر بالإضافة للزياده في اللدونه.